

AIWA®

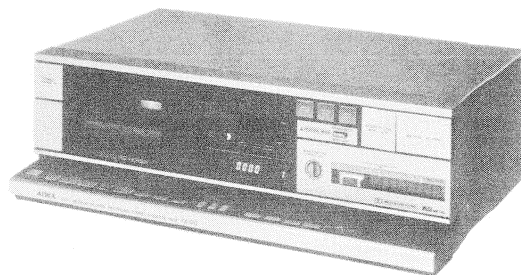
SERVICE MANUAL

S/M Code No. 84-004
DATE OF ISSUE 2/1984

STEREO CASSETTE DECK

MODEL NO.

FX-90



TYPE. H, HB, UB, E, EB, K, KB, G

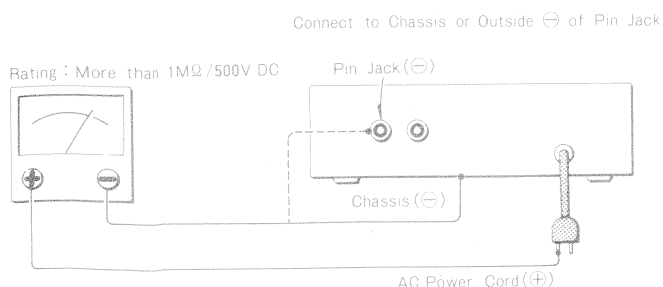
Follow the instructions carefully, which will allow the user to optimise the products' performance and give many years of service.

1. No scratch and melting shall be made to covered lead-wires of an a.c. primary circuit including mains leads.
2. No illegibility shall be given to the specification plate, the caution labels, the fuse labels and others.
3. When, on pattern sides of circuit boards, additional repair-parts have been made up, the parts shall be firmly glued to circuit boards or other components, unless the parts can be attached firmly.
4. The following matters shall be maintained as they are, when repairing.
 - 1) Soldering of lead-wire ends
Care should be taken of the space distance in an a.c. primary circuit as well as soldering.
 - 2) Wiring and holding of lead-wires with wire-clips and binders
 - 3) Materials of lead-wires
* e.g.; For UL models, lead-wires to be used shall be approved or accepted by the UL.
 - 4) Location of all kinds of insulators
 - 5) Setting of voltage selector switch
* Set the Voltage Selector Switch to 240V, 220V, or 120V, According to your Local Voltage.
5. After repaired, the insulation resistance or leakage current shall be measured with $500 \pm 5V$ D.C and shall be not less than $1M\Omega$.

6. General instructions for mechanism repair

- 1) Lubricants been stained the surfaces of transmitting portion of the belts, idlers, capstan and pinch roller shall be removed, because slippery and faulty tape travel shall be caused.
- 2) When oiling, only one or two drops shall be applied so as not to run over and be dispersed. Note should be taken of the metal fitting for the capstan and rotating portions of the
- 3) idlers and pinch roller, especially.
E-rings and poly slider washers shall be replaced with new ones, if once those have been removed. — No re-utilization due to unreliability.
- 4) Regular spare-parts shall always be used for repair, because using irregular parts and tampering with the products shall cause deterioration, malfunction and damage.

Measuring Point



SPECIFICATIONS

Power supply:	H, HB models AC 120V/220V/240V switchable, 50/60 Hz K, KB, G models AC 240V, 50/60 Hz 15W	Channel separation:	More than 35 dB (1 kHz, 0 VU)
Power consumption:	15W	Cross talk:	More than 60 dB (1 kHz, 0 VU)
Dimensions:	330(W)×107(H)×230(D) mm (13"×4 1/4"×9")	Erasing ratio:	More than 60 dB (METAL 125 Hz)
Weight:	3.7kg	Level drift:	±0.5 dB (at 10 kHz, 0 VU)
Track type:	4 tracks 2 channels	Bias frequency:	100 kHz
Tape speed:	4.8 cm/s (1 7/8 ips)	Recording system:	AC bias
Wow and flutter:	According to DIN45500 0.10% 0.038% (WRMS)	Erase system:	AC erase
Automatic stop system:	Full automatic stop	Frequency response:	METAL 20~18,000 Hz CrO ₂ 20~17,000 Hz NORMAL 20~16,000 Hz
Automatic shut-off action time:	4 ⁺¹ ₋₀ s.	Motor:	DC servo motor, DC motor
Pinch roller pressure:	225±25g (2.21±0.25N)	Head:	DX head
Take-up torque:	35 ⁺¹⁵ ₋₇ g-cm (3.43 ^{+1.47} _{-0.69} mN·m)	Inputs:	LINE IN maximum input sensitivity (50 mV/over 50 kΩ)
FF & rewind torque:	160±40g-cm (15.68±3.92mN·m)	Outputs:	LINE OUT Standard output level 280 mV (0 VU); Suitable load impedance: over 50 kΩ
FF & rewind time:	65±10s (C-60)	TEST TAPE:	METAL TTA-119MX CrO ₂ TTA-119G NORMAL TTA-119J
Play back output:	390±20mV (DIN)		
Play back noise:	Less than 1.2 mV (CrO ₂ , DOLBY NR ON) Less than 2.0 mV (METAL DOLBY NR OFF) Less than 2.7 mV (NORMAL DOLBY NR OFF)		
Rec./PB output:	0 VU±1.0 dB (LINE)		
(TTA-119G)			
Rec./PB distortions:	Less than 1.5% (METAL) Less than 2.0% (CrO ₂) Less than 1.5% (NORMAL)		
Rec./PB S/N ratio:	More than 50/53 dB (METAL, DOLBY-C NR OFF/B)		
Unweighted	More than 49/52 dB (CrO ₂ , DOLBY -C NR OFF/B) More than 48/51 dB (NORMAL DOLBY NR OFF/B)		
WTD-A	More than 61/68 dB (METAL DOLBY NR B/C) More than 60/67 dB (CrO ₂ DOLBY NR B/C) More than 58/66 dB (NORMAL DOLBY NR B/C)		

- Specifications and external appearance are subject to change without due to product improvement.
- Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.
- Dolby and the  symbol are trademarks of Dolby Laboratories Licensing Corporation.

ELECTRICAL MAIN PARTS LIST

“★★★” shows unavailable Repair Part.

Symbol No.	Part No.	Description	Remark	Symbol No.	Part No.	Description	Remark	Symbol No.	Part No.	Description	Remark	Symbol No.	Part No.	Description	Remark
<MAIN CIRCUIT BOARD SECTION>				PIN201	87-049-279-01	Pin. 9P	★★★	<KEY CIRCUIT BORD SECTION>				<SENSOR C BOAR			
PCB-A	82-197-601-11	Main circuit board		PIN502	87-049-281-01	Pin. 11P	★★★	PCB-C	*	KEY circuit board		PCB-H	*		
IC101	87-020-157-01	IC. M5210L		PIN503	87-049-283-01	Pin. 13P	★★★	IC861. 862	87-027-723-01	IC. TC4049BP		CP902	87-027-644-01		
IC201	87-027-925-01	IC. M5220		PIN551	87-049-282-01	Pin. 12P	★★★	Q861	89-318-155-01	Transistor. 2SC1815 (GR)		<POWER C I			
IC202	87-020-096-01	IC. M4066BP		PIN601. 602	82-197-647-01	Pin. 15P	★★★	D861. 862.	87-027-097-01	Diode. 1S1555		SE			
IC251. 371	87-027-895-01	IC. M5218L						863. 864.				PCB-I	*		
IC252	87-020-151-01	IC. TD62505P		△FR101	87-029-089-01	<Resistor> 4.7 Ω 1/4W Fuse resistor		865. 866.				S881	87-031-817-01		
IC301	87-020-079-01	IC. TD62555S						867. 868.				<MISCELLA			
IC351	87-027-538-01	IC. μPD4069						869. 870				△PT951	82-197-615-01		
⊕IC501	82-197-641-01	IC. LC6502B		C101	82-194-657-01	2200 μF 25V Electrolytic		871. 872.				△PT951	82-197-612-01		
IC551	87-020-146-01	IC. M4030BP		C102	88-336-131-91	1000 μF 25V Electrolytic		873. 874.				△PT951	82-197-613-01		
IC552	87-027-909-01	IC. M54523P		C207. 208.	87-010-132-01	1 μF 50V Electrolytic BP		875. 876.				△PT951	82-197-614-01		
IC601	87-020-160-01	IC.TC4015BP		602				886. 887				RPH /EH	81-506-601-01		
Q101	89-414-064-51	Transistor. 2SD1406Y (GR)		C301	87-014-073-01	4700pF PP		D878. 879	83-203-731-01	LED. TLUG 163 (PLAY. RVS- PLAY)		D951	87-020-109-01		
Q102. 105	89-210-154-51	Transistor. 2SB1015Y (GR)		C306	87-010-137-01	22 μF 16V Electrolytic BP		D880	87-020-170-01	LED. SLP477B (PAUSE)		M901	09-047-198-01		
Q103. 106.	89-318-155-01	Transistor. 2SC1815 (GR)		C108. 109.	87-018-044-01	1000pF Ceramic		D881. 882.	87-020-168-01	LED. SLP177B (RM. REC. TUN. CD. AUX)		M902	87-045-135-01		
371. 372.				356. 407.				883. 884.				△S46	87-031-586-01		
503. 504.				408. 501				885				△	87-033-140-01		
601. 602.				C201. 202	87-018-039-01	390pF Ceramic		S861. 862.	87-031-771-01	Tact switch (RMT. PUS. STOP. FF. PLAY. R.PLAY.		△	87-034-962-01		
603				C354	87-018-034-01	150pF Ceramic		863. 864.		RWD. EDIT. RESET. Z.STOP. MS. AUX. CD. TUN. PHONO)		△	87-034-992-01		
Q104	89-412-753-01	Transistor. 2SD1275 (Q)		C401. 402	87-018-036-01	220pF Ceramic		865. 866.				△	87-034-578-01		
Q107. 251.	89-413-023-01	Transistor. 2SD1302S		C403. 404.	87-018-047-01	0.01 μF 16V Ceramic		867. 868.				△	87-787-674-01		
252				405. 406				869. 870.				△	87-034-708-01		
Q108. 351	89-110-155-01	Transistor. 2SA1015 (GR)		<DISPLAY CIRCUIT BOARD SECTION>				871. 872.				△	87-085-184-01		
391. 501.				PCB-B	*	DISPLAY Circuit board		873. 874.				△	87-085-185-01		
505. 506.				IC801. 802	87-027-879-01	IC. AN6882		875				△	87-085-185-01		
551. 552				⊕IC803	82-197-642-01	IC. HD38702A33		S877	87-031-817-01	Slide switch (TIMER)		SOL901. 902.	81-505-603-01		
Q301. 302	89-320-011-01	Transistor. 2SC2001K		D801. 802.	87-020-175-01	LED. GL-103 (LEVEL)		CON503	82-197-652-01	Connector ass'y. 13P	★★★	903. 904			
Q303. 403.	89-109-521-01	Transistor. 2SA952K		803. 804.				<DOLBY CIRCUIT BOARD SECTION>				907	81-505-601-01		
404. 501				805. 806.				PCB-D	82-198-666-01	DOLBY circuit board		S901. 902			
553. 554				D807. 808	87-020-174-01	LED. GL-104N5 (LEVEL)			87-020-132-01	DOLBY unit 12058J		908	81-505-607-01		
Q401. 402. 604	89-309-457-01	Transistor. 2SC945L (K)		809. 810.				IC1. 2	87-020-241-01	IC. HA12058NT		S903. 906.			
D101	87-027-376-01	Diode. 1B4B41		811. 812.				L1. 2	82-198-608-01	Filter. SQ20K		908	81-505-602-01		
D102	87-027-365-01	Diode. S5277B		813. 814				PIN1	87-049-118-01	Pin. 8P		S904. 905	81-505-631-01		
D103. 104.	87-020-123-01	Diode. DS446		815. 817.	87-027-984-01	LED. GL-9PR23 (C. REVERSE MODE. EDIT. MT. LH)		PIN2	87-049-120-01	Pin. 10P		CON201	81-506-631-01		
105. 301.				818. 819.								CON501	81-506-631-01		
302. 352.				821. 824.				<Capacitor>				CON502	81-505-635-01		
371. 501.				827				C3. 4. 25. 26	87-015-953-01	4.7 μF 50V Electrolytic LL		CON551	81-506-632-01		
502. 503.				D816. 820	87-020-163-01	LED. GL-9NG23 (B. SK1P. LH)		<HX CIRCUIT BOARD SECTION>				Safety component symbol			
504. 505.				822				PCB-E	82-198-619-01	HX circuit board		This symbol is given to important			
551. 552.				D823	87-020-173-01	LED. GL-9HY23 (Co)			87-027-986-01	IC. NJM4560S		the safety of the product, and which			
601				D825. 826	87-027-773-01	LED. GL-9NG4 (PLAY. R. PLAY)		IC1. 2. 3	89-321-204-01	Transistor. 2SC2120Y		safety specifications. Therefore, wh			
D106	87-027-674-01	Zener diode. HZ7A2		D828. 829.	87-027-097-01	Diode. 1S1555		Q1. 2	87-020-156-01	Diode. MC931		this symbol, make absolutely sure t			
D107	87-027-369-01	Zener diode. 0526.2L		830. 831.				D1. 2	82-198-606-01	OSC Coil. HX		The ICs on the electrical parts w			
D351. 553. 605	87-027-097-01	Diode. 1S1555		832. 833.				L1. 2	87-021-869-01	Semi-fixed resistor. 220k Ω-B		IC symbol mark (⊕).			
D602. 603	87-027-606-01	Zener diode. HZ7C2L		834				SFR1. 2	82-197-636-01	Pin. 9P		Note; Combination Circuit Boar			
L251. 252	82-196-603-01	Trap coil. 100K		D835	87-027-225-01	Zener diode. 0525.1		<Resistor>				The parts on the electrical parts			
L253. 254	82-194-634-01	Coil. 10mH		D836	87-027-301-01	Zener diode. HZ3A1		△R5. 6	87-029-102-01	47Ω 1/4W Fuse resistor		asterisk (*) are supplied as one			
L301	82-197-637-01	OSC coil EH		FL801	82-197-631-01	FL. 9-ST-10-AK						Therefore, they will not be suppli			
L302	82-003-051-01	Choke coil. 470 μH		VR801	82-197-634-01	Volume. 10k Ω-A (RECORD)		C1. 2	87-014-041-01	220pF PP		necessary, please order the entire cir			
L501	87-196-649-01	OSC coil. LC6502C		VR802	82-197-632-01	Volume. 50k Ω-B (BIAS FINE)		C3. 4	87-014-173-01	1000pF PP		Combination circuit board A 8			
RY301	87-045-218-01	Relay. FBR244D012-A59		S801. 802.	87-031-760-01	Push-swict (REVERSE MODE)		<Capacitors>				PCB-B 82-197-606-11			
J601	87-032-892-01	Jack. 2.5 ϕ (CD SYNC)		803								PCB-C 82-197-607-11			
J602	82-197-635-01	Jack board ass'y. 8P-3 (CONTROL. REC/PLAY)		S804	82-197-633-01	Push-switch (∩ ∩)		<AUTO CIRCUIT BOARD SECTION>				PCB-I 82-197-607-11			
△F101	87-035-222-01	Fuse. " T " 1A		S805. 806	87-031-692-01	Push-switch (DOLBY ON/OFF. DOLBY C/B)		PCB-F	*	AUTO circuit board		Combination circuit board B 8			
△F101	87-035-297-01	(H. HB. E. EB. K. KB. G models only)		CON601. 602	82-197-646-01	Connector ass'y. 15P	★★★	CP901	87-027-644-01	Photo sensor. NJL514EA		PCB-F 81-506-102-01			
△			★★★					<CONNECT CIRCUIT BOARD SECTION>				PCB-G 81-506-613-01			
SFR201. 202	87-021-734-01	Semi-fixed resistor. 100Ω-B		C801. 802.	87-015-697-01	<Capacitor> 3.3 μF 50V Electrolytic		PCB-G	*	CONNECT circuit board		PCB-H 81-506-614-01			
SFR203. 204	87-021-743-01	Semi-fixed resistor. 22kΩ-B		805											
251. 252				C803. 804	87-018-047-01	0.01 μF 16V Ceramic									
PIN101	87-049-275-01	Pin. 5P	★★★	C806	87-014-033-01	100pF P.P									
PIN102	87-049-396-01	Pin. 2P	★★★												
PIN103	87-049-273-01	Pin. 3P	★★★												

***" shows unavailable Repair Part.

ption	Remark	Symbol No.	Part No.	Description	Remark
BOARD N>		PIN201	87-049-279-01	Pin. 9P	***
		PIN502	87-049-281-01	Pin. 11P	***
		PIN503	87-049-283-01	Pin. 13P	***
		PIN551	87-049-282-01	Pin. 12P	***
		PIN601, 602	82-197-647-01	Pin. 15P	***
		<Resistor>			
		△FR101	87-029-089-01	4.7 Ω 1/4W Fuse resistor	
		<Capacitors>			
		C101	82-194-657-01	2200 μF 25V Electrolytic	
		C102	88-336-131-91	1000 μF 25V Electrolytic	
		C207, 208, 602	87-010-132-01	1 μF 50V Electrolytic BP	
		C301	87-014-073-01	4700pF PP	
		C306	87-010-137-01	22 μF 16V Electrolytic BP	
		C108, 109, 356, 407, 408, 501	87-018-044-01	1000pF Ceramic	
		C201, 202	87-018-039-01	390pF Ceramic	
		C354	87-018-034-01	150pF Ceramic	
		C401, 402	87-018-036-01	220pF Ceramic	
		C403, 404, 405, 406	87-018-047-01	0.01 μF 16V Ceramic	
		<DISPLAY CIRCUIT BOARD SECTION>			
		PCB-B *		DISPLAY Circuit board	
		IC801, 802	87-027-879-01	IC. AN6882	
		⊕IC803	82-197-642-01	IC. HD38702A33	
		D801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814	87-020-175-01	LED. GL-103 (LEVEL)	
		D807, 808	87-020-174-01	LED. GL-104N5 (LEVEL)	
		D815, 817, 818, 819, 821, 824, 827	87-027-984-01	LED. GL-9PR23 (C. REVERSE MODE. EDIT. MT. LH)	
		D816, 820, 822	87-020-163-01	LED. GL-9NG23 (B. SKIP. LH)	
		D823	87-020-173-01	LED. GL-9HY23 (Co)	
		D825, 826	87-027-773-01	LED. GL-9NG4 (PLAY. R. PLAY)	
		D828, 829, 830, 831, 832, 833, 834	87-027-097-01	Diode. 1S1555	
		D835	87-027-225-01	Zener diode. 0525.1	
		D836	87-027-301-01	Zener diode. HZ3A1	
		FL801	82-197-631-01	FL. 9-ST-10-AK	
		VR801	82-197-634-01	Volume. 10k Ω-A (RECORD)	
		VR802	82-197-632-01	Volume. 50k Ω-B (BIAS FINE)	
		S801, 802, 803	87-031-760-01	Push-switc (REVERSE MODE)	
		S804	82-197-633-01	Push-switch ())	
		S805, 806	87-031-692-01	Push-switch (DOLBY ON/OFF. DOLBY C/B)	
		CON601, 602	82-197-646-01	Connector ass'y. 15P	
	***	<Capacitor>			
		C801, 802, 805	87-015-697-01	3.3 μF 50V Electrolytic	
		C803, 804	87-018-047-01	0.01 μF 16V Ceramic	
	***	C806	87-014-033-01	100pF P.P	

Symbol No.	Part No.	Description	Remark
<KEY CIRCUIT BORD SECTION>			
PCB-C *		KEY circuit board	
IC861, 862	87-027-723-01	IC. TC4049BP	
Q861	89-318-155-01	Transistor. 2SC1815 (GR)	
D861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 886, 887	87-027-097-01	Diode. 1S1555	
D878, 879	83-203-731-01	LED. TLUG 163 (PLAY. RVS- PLAY)	
D880	87-020-170-01	LED. SLP477B (PAUSE)	
D881, 882, 883, 884, 885	87-020-168-01	LED. SLP177B (RM. REC. TUN. CD. AUX)	
S861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875	87-031-771-01	Tact switch (RMT. PUS. STOP. FF. PLAY. R.PLAY. RWD. EDIT. RESET. Z.STOP. MS. AUX. CD. TUN. PHONO)	
S877	87-031-817-01	Slide switch (TIMER)	
CON503	82-197-652-01	Connector ass'y. 13P	
<DOLBY CIRCUIT BOARD SECTION>			
PCB-D	82-198-666-01	DOLBY circuit board	
	87-020-132-01	DOLBY unit 12058J	
IC1, 2	87-020-241-01	IC. HA12058NT	
L1, 2	82-198-608-01	Filter. S420K	
PIN1	87-049-118-01	Pin. 8P	
PIN2	87-049-120-01	Pin. 10P	
<Capacitor>			
C3, 4, 25, 26	87-015-953-01	4.7 μF 50V Electrolytic LL	
<HX CIRCUIT BOARD SECTION>			
PCB-E	82-198-619-01	HX circuit board	
IC1, 2, 3	87-027-986-01	IC. NJM4560S	
Q1, 2	89-321-204-01	Transistor. 2SC2120Y	
D1, 2	87-020-156-01	Diode. MC931	
L1, 2	82-198-606-01	OSC Coil. HX	
SFR1, 2	87-021-869-01	Semi-fixed resistor. 220kΩ-B	
	82-197-636-01	Pin. 9P	
<Resistor>			
△R5, 6	87-029-102-01	47Ω 1/4W Fuse resistor	
<Capacitors>			
C1, 2	87-014-041-01	220pF PP	
C3, 4	87-014-173-01	1000pF PP	
<AUTO CIRCUIT BOARD SECTION>			
PCB-F *		AUTO circuit board	
CP901	87-027-644-01	Photo sensor. NJL514EA	
<CONECT CIRCUIT BOARD SECTION>			
PCB-G *		CONECT circuit board	

Symbol No.	Part No.	Description	Remark
<SENSOR CIRCUIT BOARD SECTION>			
PCB-H *		SENSOR circuit board	
CP902	87-027-644-01	Photo sensor. NJL5141EA	
<POWER CIRCUIT BOARD SECTION>			
PCB-I *		POWER circuit board	
S881	87-031-817-01	Slide switch (TIMER)	
<MISCELLANEOUS>			
△PT951	82-197-615-01	Power transformer (H. HB models only)	
△PT951	82-197-612-01	Power transformer (UB model only)	
△PT951	82-197-613-01	Power transformer (E. EB models only)	
△PT951	82-197-614-01	Power transformer (K. KB. G models only)	
RPH /EH	81-506-601-01	REC /PLAY erase heard	
D951	87-020-109-01	LED. SLF-301C Ass'y	
M901	09-047-198-01	Reel motor	
M902	87-045-135-01	DG. EG motor	
△S46	87-031-586-01	Rotary switch (VOLTAGE SELECTOR) (H. HB. models only)	
△	87-033-140-01	Splice connector	***
△	87-034-962-01	AC power cord (H model only)	
△	87-034-992-01	AC power cord (HB model only)	
△	87-034-578-01	AC power cord (UB model only)	
△	87-787-674-01	AC power cord (E. EB models only)	
△	87-034-708-01	AC power cord (K. KB. G models only)	
△	87-085-184-01	Cord bushing (H. HB. UB models only)	
△	87-085-185-01	Cord bushing (E. EB. K. KB. G models only)	
SOL901, 902, 903, 904	81-505-603-01	Solenoid 9ME-A (PAUSE, FWD PLAY, RVS, EDIT)	
S901, 902, 907	81-505-601-01	Leaf switch (PLAY, PAUSE, DRCT)	
S903, 906, 908	81-505-607-01	Leaf switch (CST. RWD. REC. REV. REC)	
S904, 905	81-505-602-01	Leaf switch (METAL. Co)	
CON201	81-506-631-01	Connector ass'y. 9P	***
CON501	81-506-631-01	Connector ass'y. 7P	***
CON502	81-505-635-01	Connector ass'y. 11P	***
CON551	81-506-632-01	Connector ass'y. 12P	***

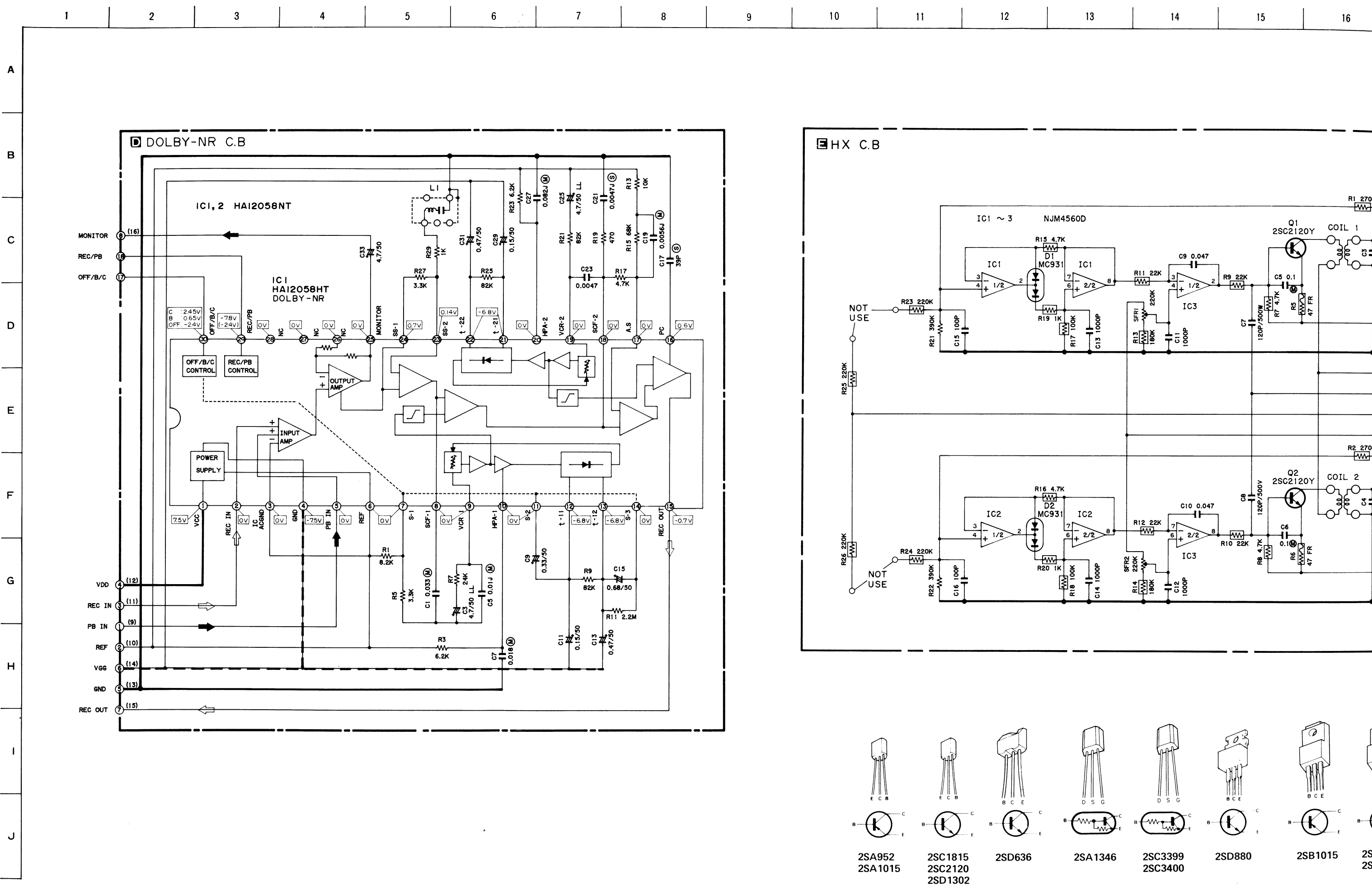
△ Safety component symbol
This symbol is given to important parts which serve to maintain the safety of the product, and which are made to conform to special safety specifications. Therefore, when replacing a component with this symbol, make absolutely sure that you use a designated part.

The ICs on the electrical parts which are indicated by an C-MOS IC symbol mark (⊕),

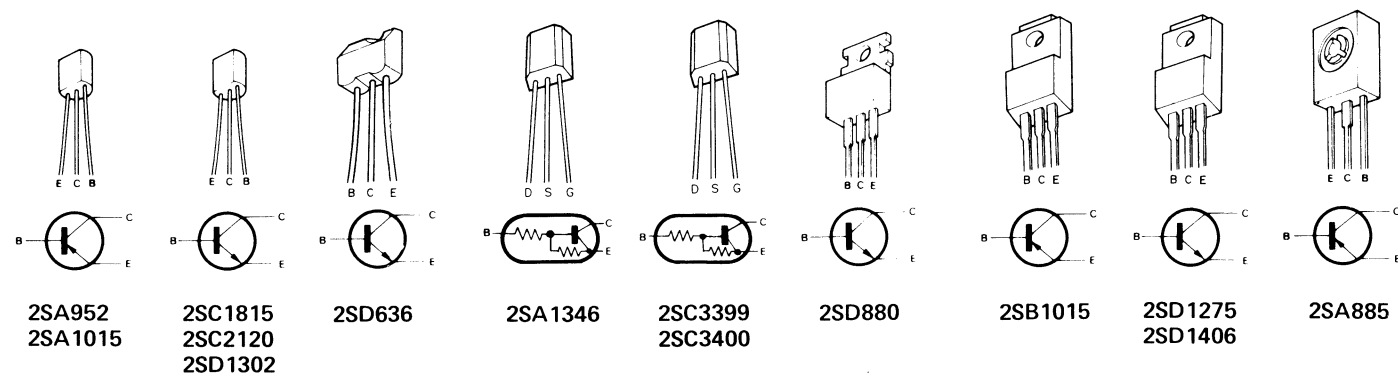
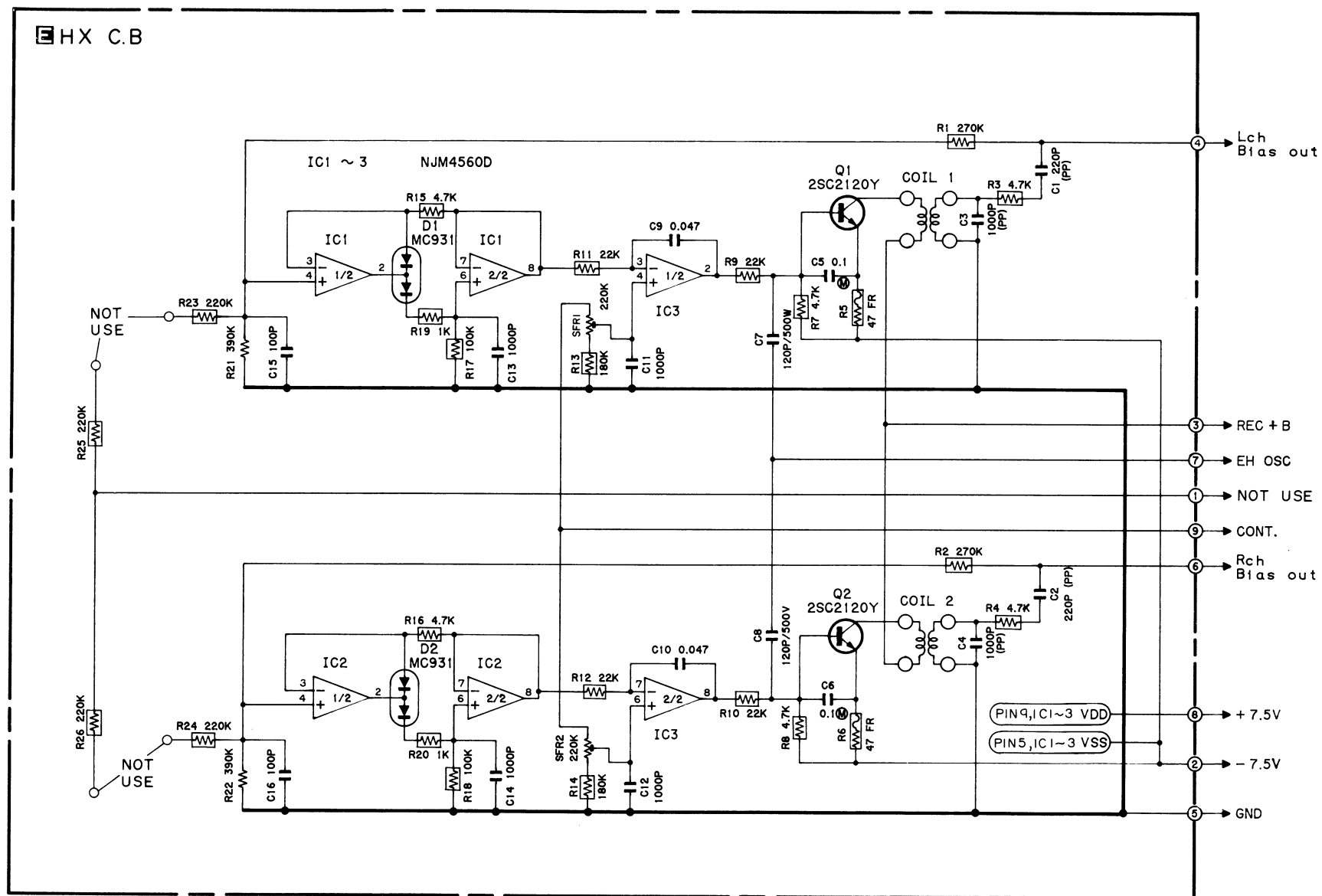
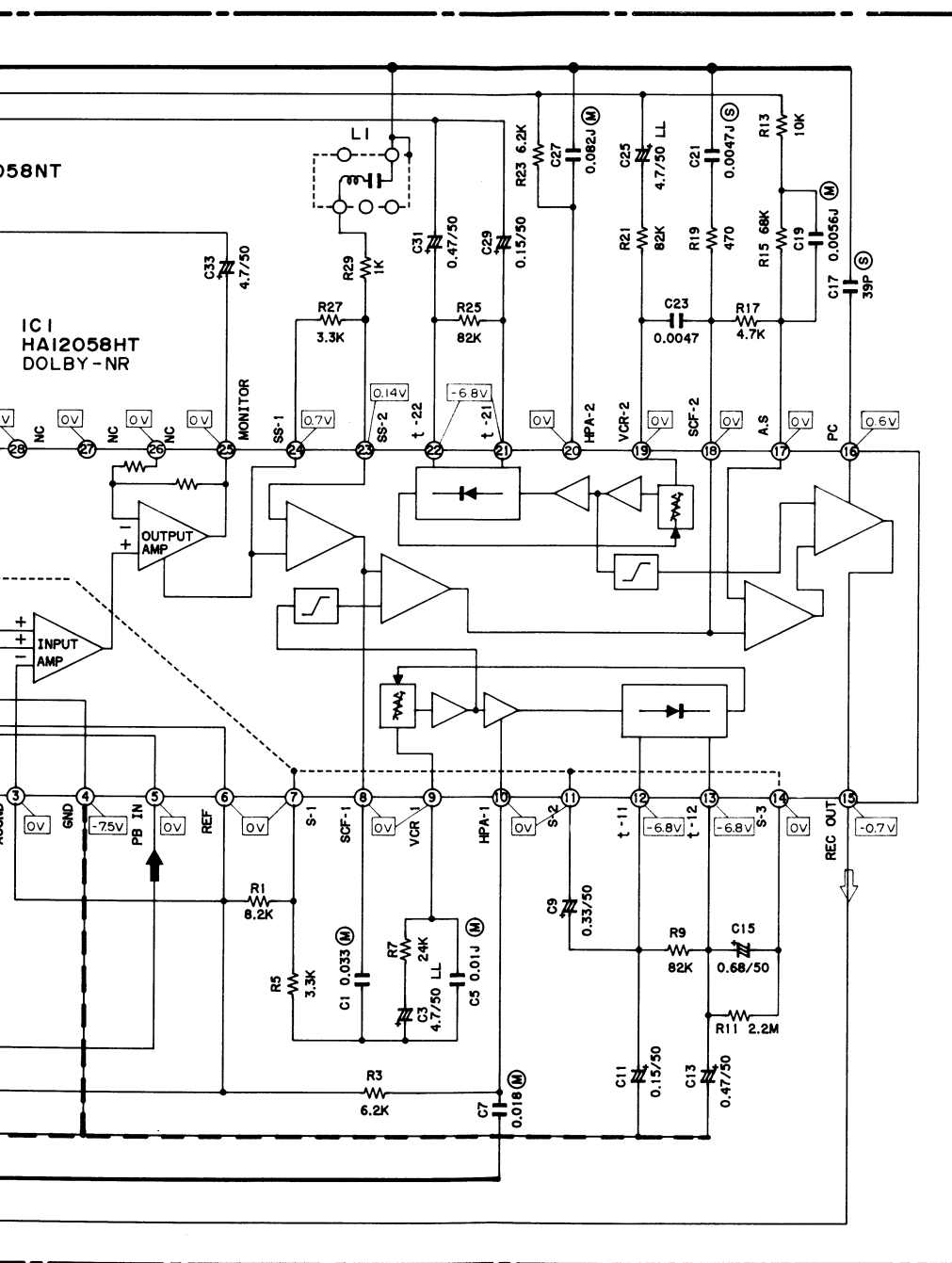
Note; Combination Circuit Board
The parts on the electrical parts list which are indicated by an asterisk (*) are supplied as one single combined circuit board. Therefore, they will not be supplied separately. If this becomes necessary, please order the entire circuit board.

Combination circuit board A 82-197-605-11
PCB-B 82-197-606-11
PCB-C 82-197-607-11
PCB-I 82-197-607-11
Combination circuit board B 81-506-614-01
PCB-F 81-506-102-01
PCB-G 81-506-613-01
PCB-H 81-506-614-01

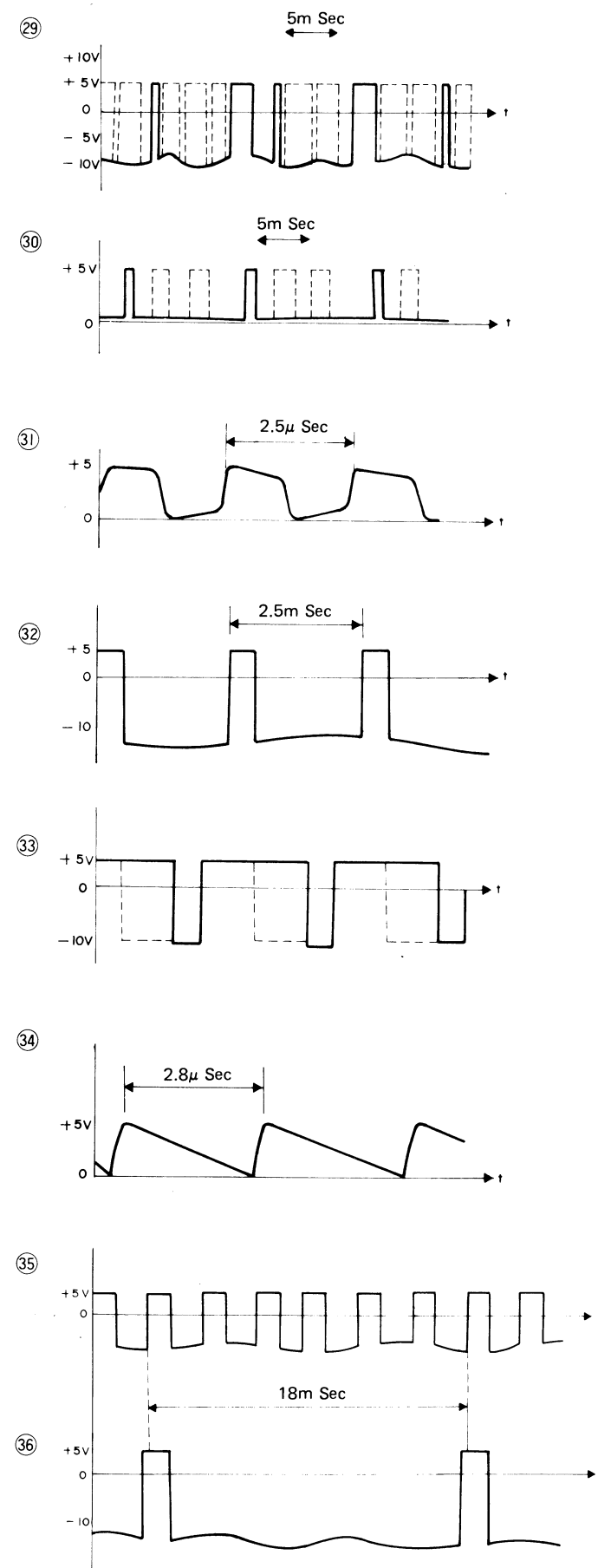
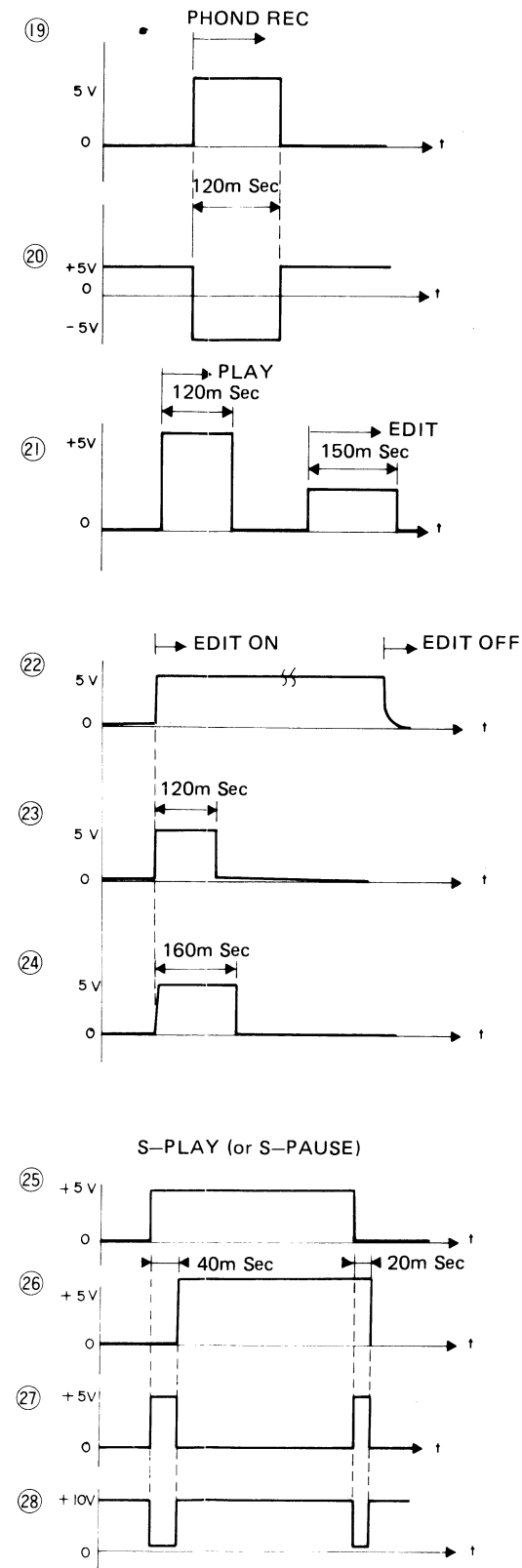
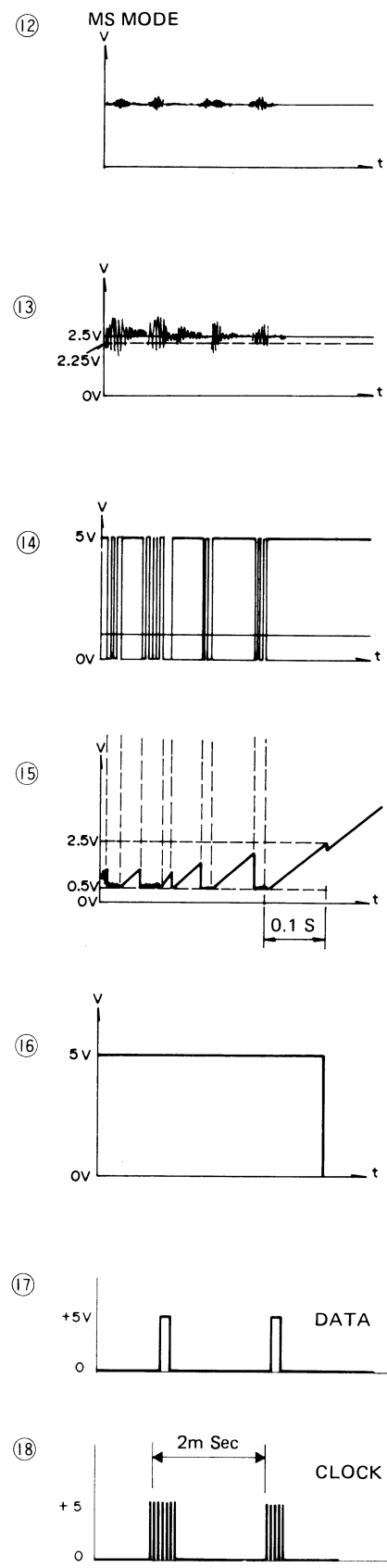
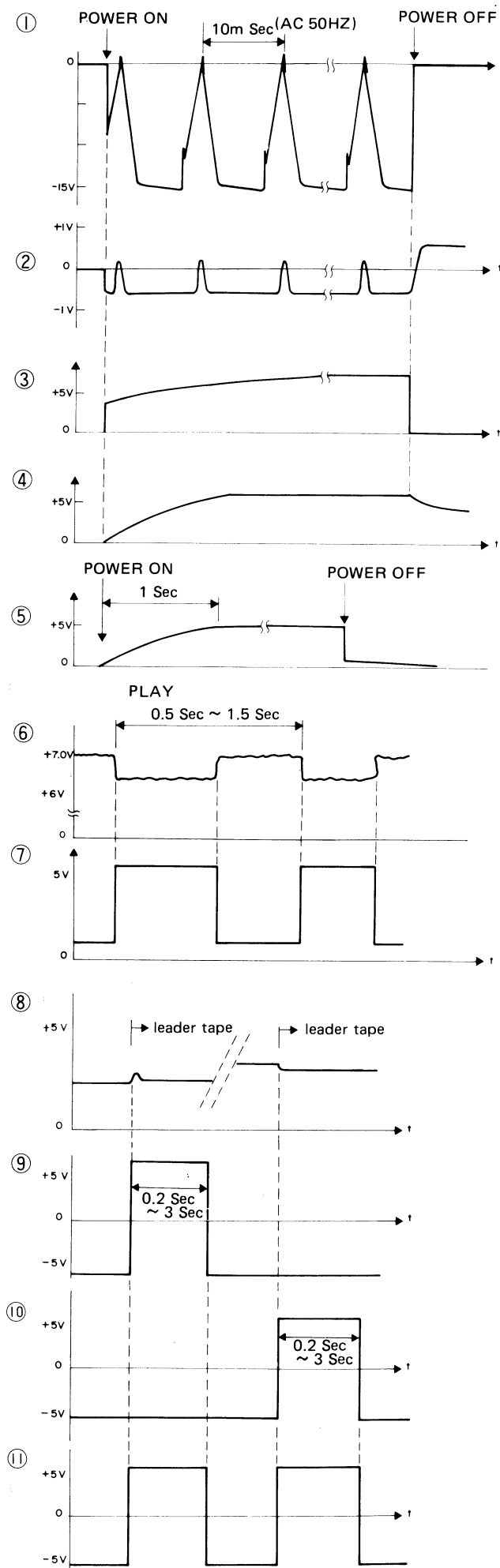
SCHEMATIC DIAGRAM-1



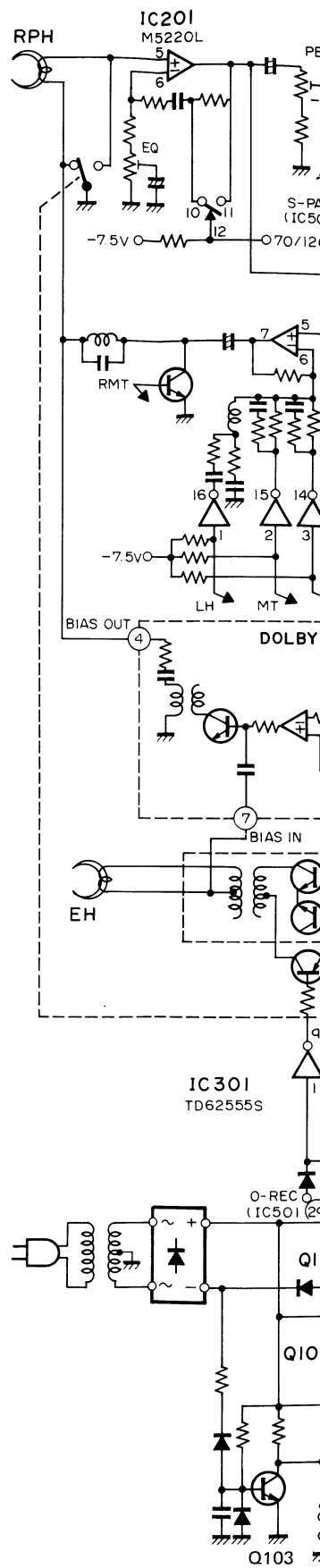
4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
---	---	---	---	---	---	----	----	----	----	----	----	----	----	----	----

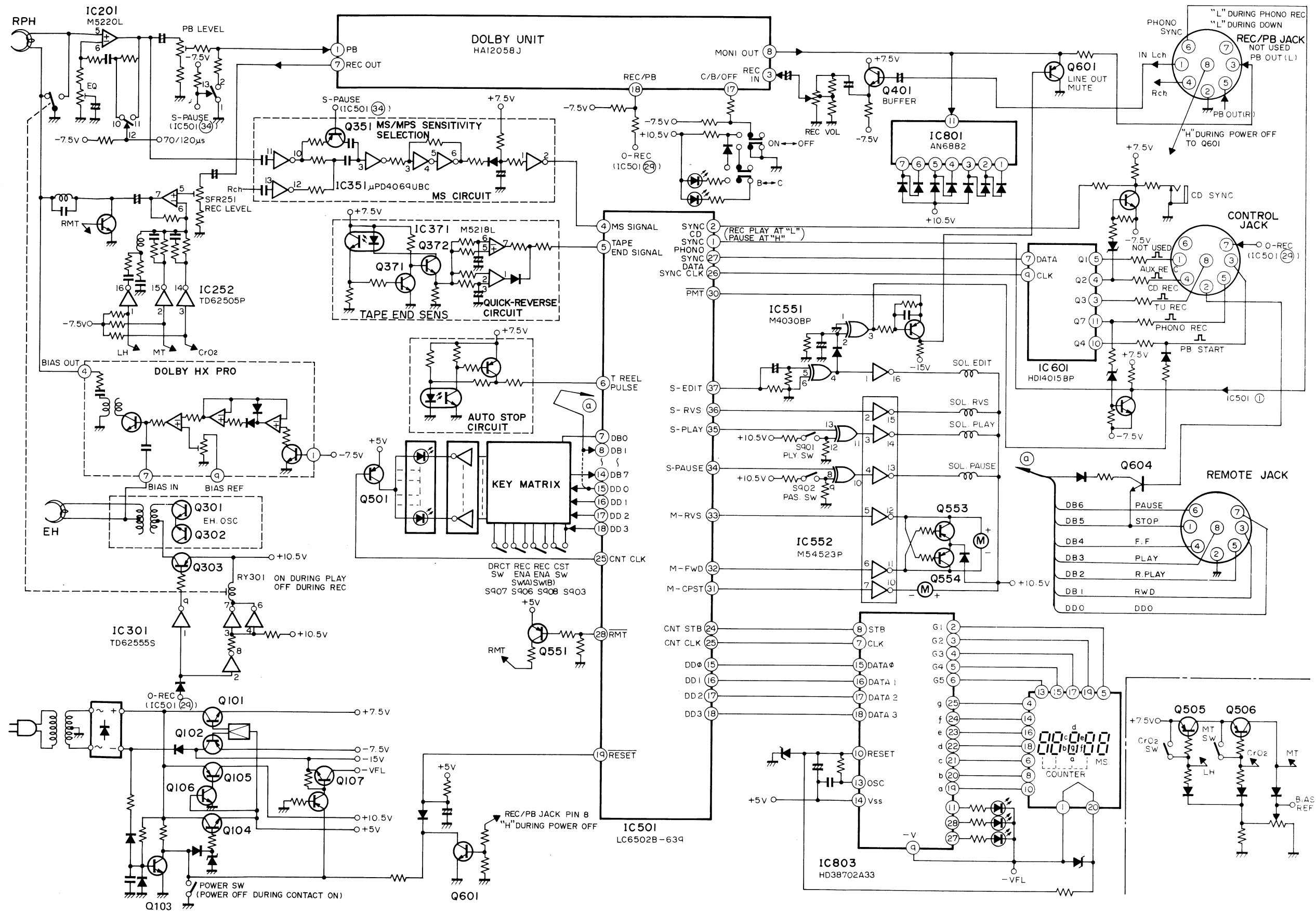


WAVEFORM

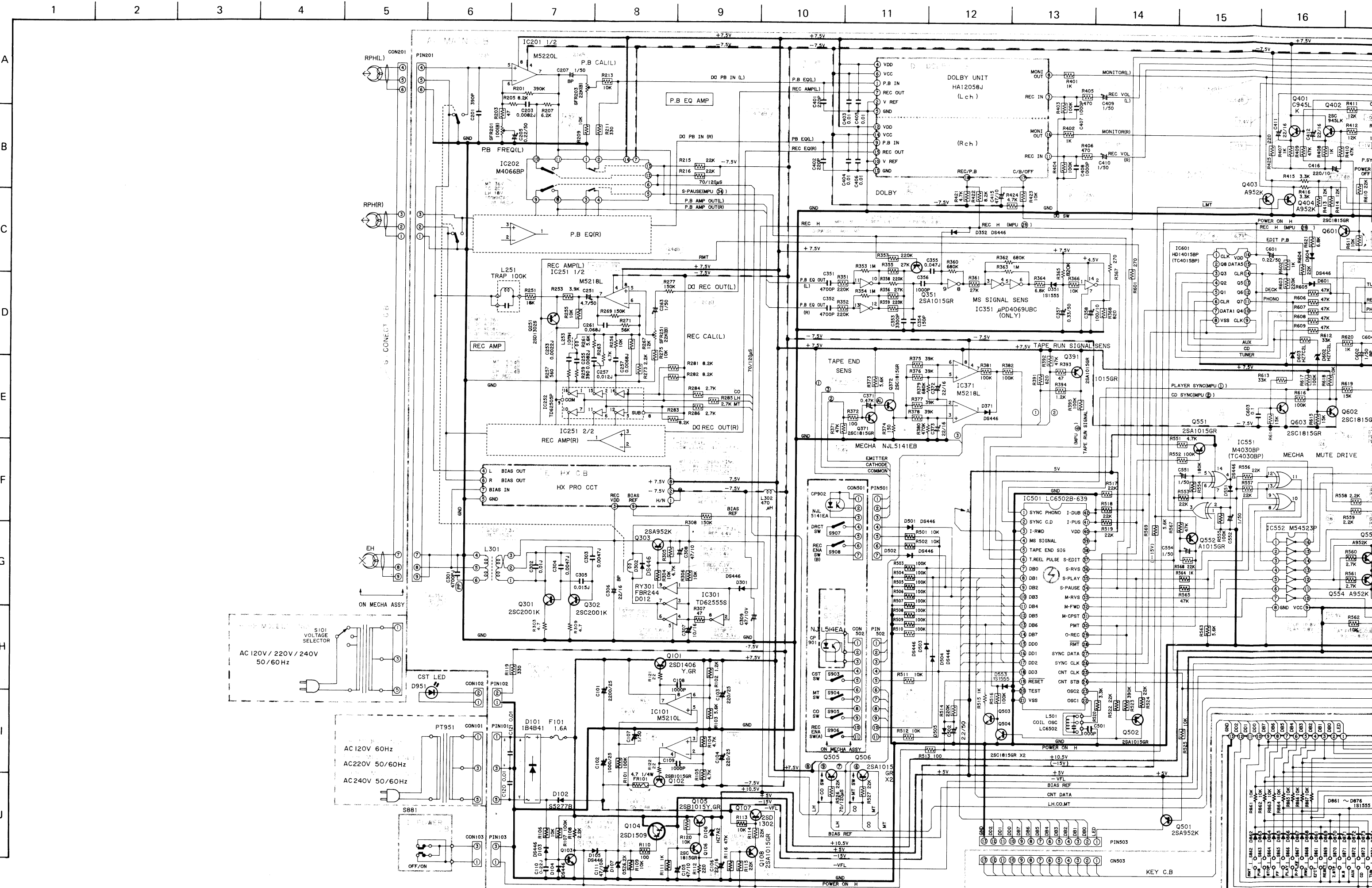


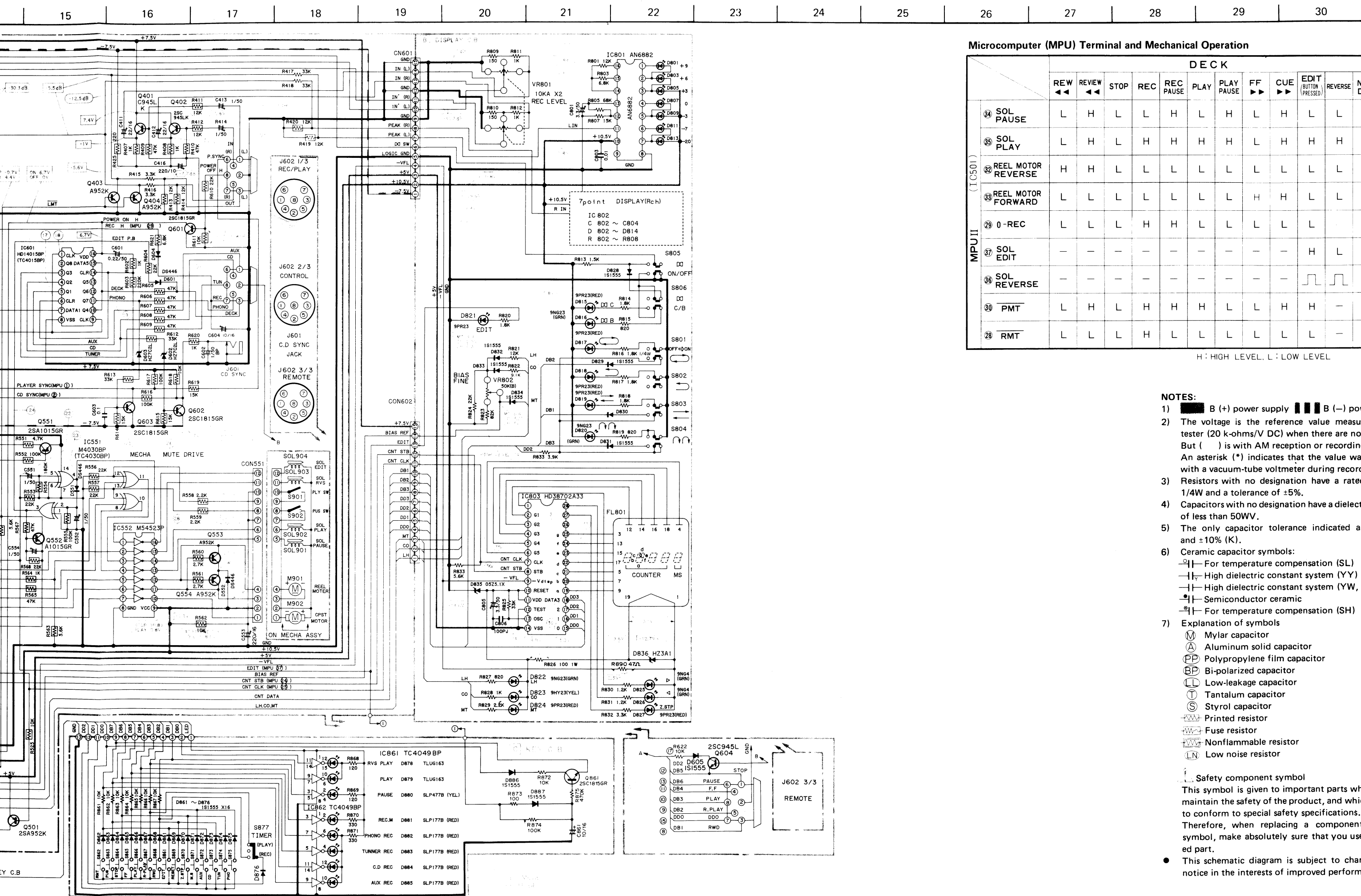
BLOCK DIAGRAM





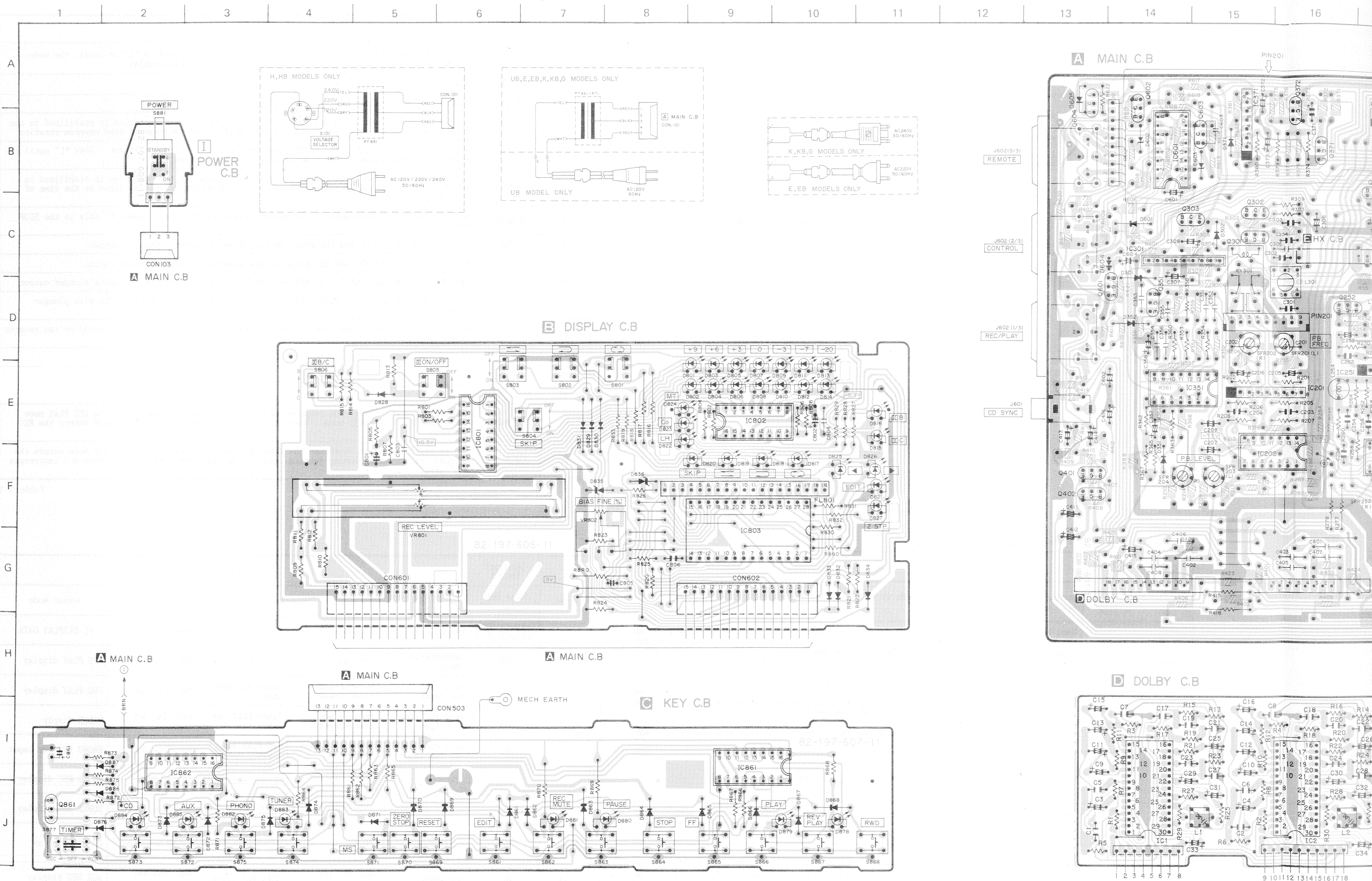
SCHEMATIC DIAGRAM-2





NOTES (1)  Earth pattern  Printed resistor pattern  Others pattern
(2) The voltage is the reference value measured with a tester (20 K ohms/V DC) when there are no signals. An asterisk (*) indicates that the value was measured with a vacuum-tube voltmeter during recording.

WIRING-1



PIN201 pin 5 : Test point for bias frequency adjustment

5. Bias frequency adjustment

- Settings:**
- Alignment tape: TTA-119J
 - Test point: PIN201 pin 5
 - Adjusting point: L301

Method: Set the unit to REC mode and adjust so that the frequency is $100.3 \text{ kHz} \pm 0.1 \text{ kHz}$.

6. Bias current adjustment

- Settings:**
- Alignment tape: TTA-119J
 - Test points: DOLBY C.B pin 8 (L) and pin 16 (R), or line OUT
 - Adjusting points: SFR1 (L-ch) and SFR2 (R-ch)

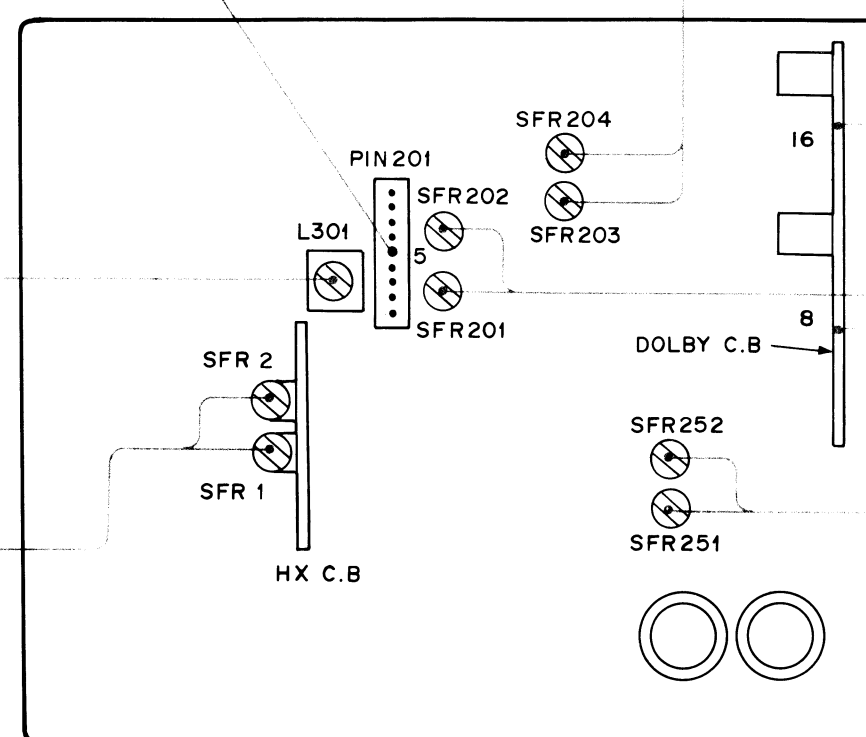
Method: Load an alignment tape and set the unit to REC mode, and then record at $1 \text{ kHz} - 33 \text{ dB}$ and $10 \text{ kHz} - 33 \text{ dB}$. Play back the recorded tape and adjust so that an output of 10 kHz is $0 \pm 0.5 \text{ dB}$ with respect to that of 1 kHz . Set REC VL to the center position.

9. Skewing frequency adjustment

- Settings:**
- Test points: TP7 (L-ch) and TP8 (R-ch)
 - Adjusting points: L1 (L-ch) and L2 (R-ch)
 - DOLBY-NR switch: "C" (Closed)

Method: Input a signal of 20 kHz from the line OUT and adjust so that the voltage at test point is minimized.

MAIN C.B



Pins 8 and 16 : Test points for Dolby level adjustment

3. Dolby level adjustment

- Settings:**
- Alignment tape: TTA-161
 - DOLBY-NR switch: OFF
 - Test points: DOLBY C.B pin 8 (L) and pin 16 (R), or line OUT
 - Adjusting points: SFR203 (L-ch) and SFR204 (R-ch)

Method: Play back an alignment tape and adjust so that the output at test point is 580 mV . The line output should be 490 mV .

4. Playback frequency response adjustment

- Settings:**
- Alignment tape: TTA-317E
 - Test points: DOLBY C.B pin 8 (L) and pin 16 (R), or line OUT
 - Adjusting points: SFR201 (L-ch) and SFR202 (R-ch)

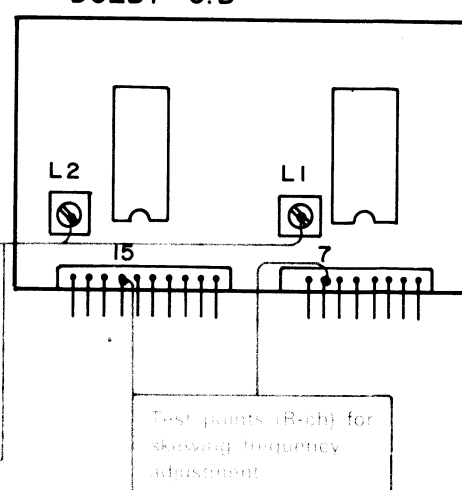
Method: Play back an alignment tape and adjust so that an output of 10 kHz is $0 \pm 0.5 \text{ dB}$ with an output of 1 kHz as reference.

7. NORMAL tape recording sensitivity adjustment

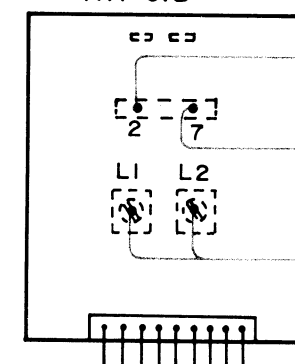
- Settings:**
- Alignment tape: TTA-119J
 - Test points: DOLBY C.B pin 8 (L) and pin 16 (R), or line OUT
 - Adjusting points: SFR251 (L-ch) and SFR252 (R-ch)

Method: Load an alignment tape and set the unit to REC mode, and then record at approx. $1 \text{ kHz} - 33 \text{ dB}$. Play back the recorded tape and adjust so that the output is $0 \pm 0.5 \text{ dB}$ compared with the REC mode. Set REC VL to the center position.

DOLBY C.B



HX C.B



8. Dolby HX adjustment

- Settings:**
- Test points: TP5 (L-ch) and TP6 (R-ch)
 - Adjusting points: L1 (L-ch) and L2 (R-ch)
- Method:** Adjust so that the voltage at test point is minimized in the REC mode.

CIRCUIT DESCRIPTION

1. DESCRIPTION OF IC LC6502B-639

1-1 Terminal name

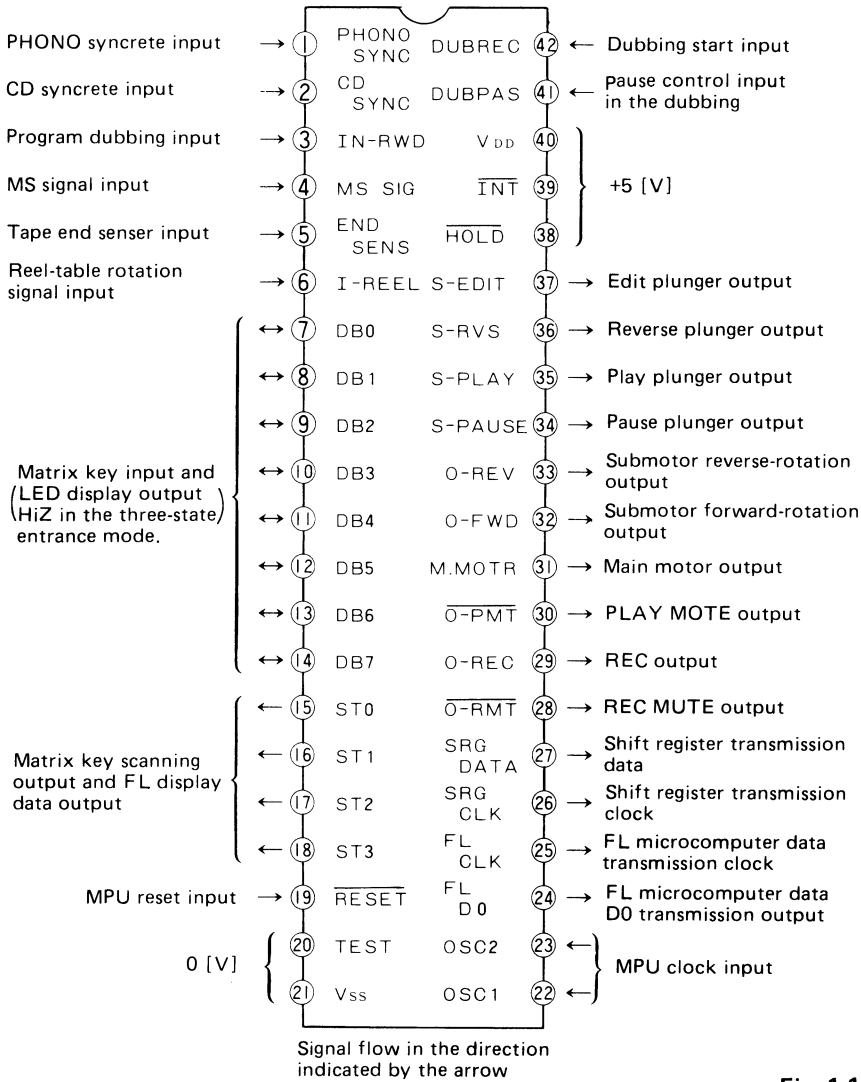


Fig. 1-1

Pin No.	Terminal Symbol	Function
25	FL CLK	Data clock transmitted to the FL microcomputer. When the clock is "L" in level, the modes DB0 through DB7 are set to the output mode with the valid LED display.
26	SRG CLK	Data clock transmitted to the shift register
27	SRG DATA	8-bit serial data output transmitted to the shift register
28	O-RMT	Goes "H" for canceling of muting by the REC mute output if the mechanism is stabilized in the REC PLAY mode. Muted until the mechanism is stabilized at the time of head reverse-rotation.
29	O-REC	Goes "H" only in the REC PLAY (PAUSE) mode by the REC/PB selection output. Goes "L" until the mechanism is stabilized at the time of head reverse-rotation.
30	O-PMT	Goes "H" for canceling of muting by the play mute output if the mechanism is stabilized in the (REC) PLAY, CUE and REV modes. Muted until the mechanism is stabilized at the time of head reverse-rotation.
31	M.MOTR	Used to control the main motor. The motor rotates at "H" level. Goes "L" only in the STOP mode.
32	O-FWD	Goes "H" only in the FF and CUE modes by the submotor forward-rotation output.
33	O-REV	Goes "H" only in the RWD and REV modes by the submotor reverse-rotation output.
34	S-PAUSE	Goes "H" only in the PAUSE, CUE, REV and (REC) PLAY PAUSE modes by the pause plunger output.
35	S-PLAY	Goes "H" only in the (REC) PLAY, (REC) PLAY PAUSE, CUE and REV modes by the play plunger output.
36	S-RVS	Goes "H" for 64m sec at the time of head reverse-rotation and editing start/end by the reverse plunger output.
37	S-EDIT	GOES "H" in the edit mode by the edit plunger output.
38 39 40	HOLD INT V _{DD}	Connected to +5 [V]
41	DUB PAS	Used for pause control in the program dubbing mode. When "L" goes "H", the REC PLAY mode enters the REC PLAY PAUSE mode. When "H" goes "L", the REC PLAY PAUSE mode enters the REC PLAY mode.
42	DUB REC	Used to start, stop and interrupt the dubbing. When "L" goes "H", the STOP mode enters the REC PLAY (PAUSE) mode. During dubbing, enters the STOP mode when dubbing stops and interrupts at "H" level.

Table. 1-1

1-2 Terminal description

Pin No.	Terminal Symbol	Function
1	PHONO SYNC	During REC, enters the REC PLAY mode at "L" level and the REC PLAY PAUSE mode at "H" level, by each sync REC input.
2	DC SYNC	
3	IN-RWD	Used to determine the normal dubbing or program dubbing mode. When the IN-RWD mode is set to the "H" level immediately after the DUB REC mode is set to the "H" level, enters the REC PLAY PAUSE mode under judgment of the program dubbing mode.
4	MS SIG	Used for MS cueing-in input. { Cued at "H" level. Not cued at "L" level.
5	END SENS	Using the tape end sensor input, starts detecting in 8 seconds after the unit enters the PLAY and REC PLAY modes. 1 CIL pulse is input at tape end.
6	1-REEL	Using the rotation pulse input of a take-up reel, used for the auto stop detection, tape counter and so on.
15 16 17 18	ST0 ST1 ST2 ST3	Matrix key scanning strobe signal output and FL display data output
19	RESET	The MPU is set at "H" level with a delay of CD time constant from the power supply (V _{DD}).
20, 21	TEST, V _{SS}	Connected to GND [0(V)].
22, 23	OSC1, 2	MPU clock input
24	FL D ₀	Goes "H" only when the data D ₀₀ through D ₀₃ are output to ST0 through ST3 at the time of data transmission to the FL microcomputer.

Pin No.	Terminal Symbol	Function					
	Modes DB0 through DB7	Input mode				Output mode	
	Outputs ST0 through ST 3	When ST0 is "H"	When ST1 is "H"	When ST2 is "H"	When ST3 is "H"	FL DISPLAY DATA	
7	DB0	Cassette-in input	Not used.	Not used.	REC key input	RVS PLAY display	
8	DB1	Front REC proof key input	Reverse mode front→rear	Timer REC key input	RWD key input	FWD PLAY display	
9	DB2	Rear REC proof key input	Reverse mode rear→front	Timer PLAY key input	RVS PLAY key input	PAUSE disply	
10	DB3	Head direction -in key input	Blank skip key input	FWD PLAY key input	REC MUTE dsplay	PHONO REC key input	
11	BD4	NC	PHONO REC key input	MS set key input	FF key input	PHONO REC display	
12	DB5	NC	TUNER REC key input	Memory stop key input	STOP key input	TUNER REC display	
13	DB6	2 times normal speed dubbing -in input	CD REC key input	Counter reset key input	PAUSE key input	CD REC display	
14	DB7	Not used.	AUX REC key input	EDIT key input	REC MUTE key input	AUX REC kisplay	

Table. 1-2

3-1. Terminal name

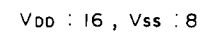


Fig. 3-2

Pin No.	Terminal Symbol	Function
10	O-TAPE	Output an "H" level signal for 125m sec in the PLAY mode.
3	O-TUNER	Outputs an "H" level signal for 125 m sec by the function selction output of an amplifier in the sync REC mode. The output is supplied again by pressing the sync REC key in the REC mode.
11	O-PHONO	
4	O-CD	
5	O-AUX	
12	O-DUB EN	Output an "H" level signal if recording is possible in the STOP mode. Goes "L" for 250 m sec in the dubbing STOP mode.
2, 13	—	Blank terminal. Not used
1, 9	CLOCK	CLOCK input terminal
6, 14	CLEAR	CLEAR input terminal
7, 15	SI IN (DATA)	DATA input terminal
8	V _{SS}	Power terminal
16	V _{DD}	Power terminal

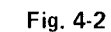
Table. 3

4-1. Outline

4-1-1 Can be easily cut using this mechanism.
When the EDIT button is being pressed in the REC mode, the tape is played back in the reverse direction.

4-1-2 When the EDIT button is released in the REC mode, the tape runs without recording for 4 seconds in forward direction and stops momentarily.
(When the EDIT button is pressed in the PB mode, the tape is played back in the reverse direction.)

- 4-2-1 When the EDIT button is pressed in the REC mode.
 - (a) The 0-EDIT terminal of a microcomputer goes high and the EDIT solenoid is drawn. (The solenoid remains drawn while the EDIT button is pressed.)
 - (b) The PMT terminal of a microcomputer goes low and the PLAY MUTE is established.
 - (c) A pulse appears at the PB START terminal of DIN JACK with TAPE as function of an amplifier.
 - (d) The 0-REC terminal of a microcomputer goes low and the recording is changed over to the PB mode.
- 4-2-2 A pulse appears at the SOL REVERSE terminal of a microcomputer and the REVERSE solenoid is drawn one time, and then running is inverted.
- 4-2-3 When the PMT terminal goes high, the tape is played back in the reverse direction.



5-1. RUNNING OF MAGNETIC BLOCK

5-1-1 The light from an LED is reflected on the surface of a tape, supplied to a phototransistor and converted into a current.

5-1-2 Transistors Q1 and Q2 are an automatic illuminance control circuit.
The voltage at Q2 emitter (point P) remains constant based on the time constant which is determined using C1R1.

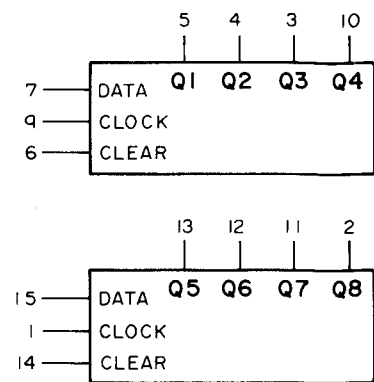
5-1-3 A and B are a comparator. Using R2 and R3, the voltage at $\ominus$ terminal is lower than that at $\oplus$ terminal. As a result, the output level of Aout and Bout goes low.

5-2-1 When the tape runs from a magnetic block into a leader tape block, the reflected amount of light changes. The speed in change is lower than the time constant of CIR1, so the voltage at point P also changes.

(a) For increase in the reflected amount:
An increase in voltage at Q1 base causes a decrease in that at point P. The voltage at $\oplus$ terminal of the comparator B also decreases, but the voltage at $\oplus$ terminal decreases slowly due to discharging of C3. As a result, the voltage at $\oplus$ terminal becomes higher than that at $\ominus$ terminal and the output level of Bout goes high.

(b) For decrease in the reflected amount:
A decrease in voltage at Q1 base causes an increase in that at point P. The voltage at $\oplus$ terminal of the comparator A also increases, but the voltage at $\ominus$ terminal increases slowly due to discharging of C2. As a result, the voltage at $\oplus$ terminal becomes higher than that at $\ominus$ terminal and the output level of Aout goes high.

5-2-2 Each "H" level signal is supplied to the microcomputer as a reverse signal.



$V_{DD} : 16, V_{SS} : 8$

Function
signal for 125m sec in the PLAY mode.
signal for 125 m sec by the function selection output of an REC mode. again by pressing the sync REC key in the REC mode.
signal if recording is possible in the STOP mode. Goes "L" for 250 TOP mode. sed

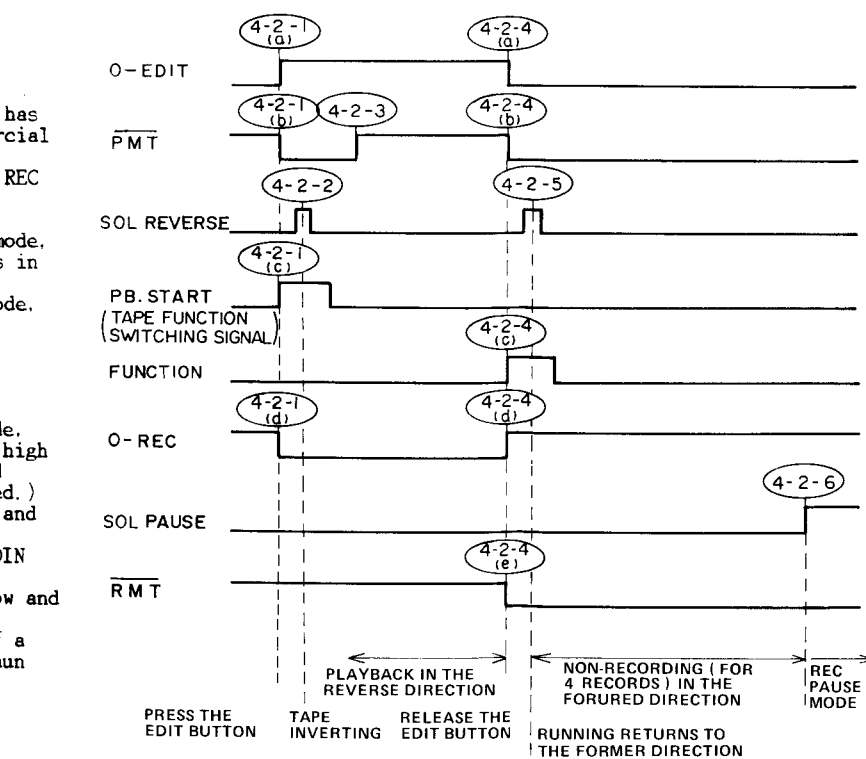


Fig. 4-1

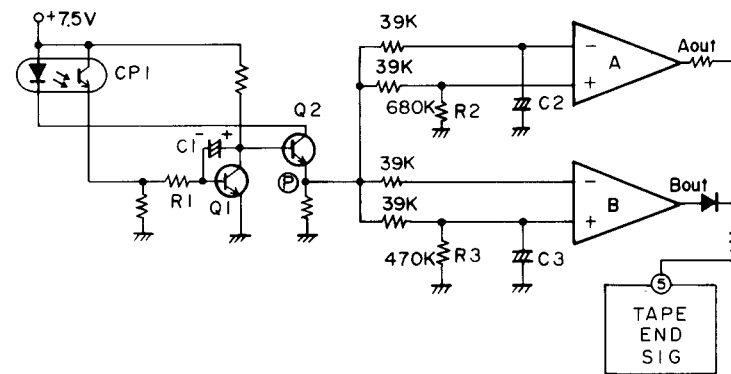


Fig. 4-2

5. QUICK-REVERSE CIRCUIT (END SENSER CIRCUIT)

5-1. RUNNING OF MAGNETIC BLOCK

- 5-1-1 The light from an LED is reflected on the surface of a tape, supplied to a phototransistor and converted into a current.
- 5-1-2 Transistors Q1 and Q2 are an automatic illuminance control circuit. The voltage at Q2 emitter (point P) remains constant based on the time constant which is determined using C1R1.
- 5-1-3 A and B are a comparator. Using R2 and R3, the voltage at $\ominus$ terminal is lower than that at $\oplus$ terminal. As a result, the output level of Aout and Bout goes low.

5-2. JUNCTION BLOCK OF LEADER TAPE

- 5-2-1 When the tape runs from a magnetic block into a leader tape block, the reflected amount of light changes. The speed in change is lower than the time constant of C1R1, so the voltage at point P also changes.
- (a) For increase in the reflected amount:
An increase in voltage at Q1 base causes a decrease in that at point P. The voltage at $\oplus$ terminal of the comparator B also decreases, but the voltage at $\oplus$ terminal decreases slowly due to discharging of C3. As a result, the voltage at $\oplus$ terminal becomes higher than that at $\ominus$ terminal and the output level of Bout goes high.
- (b) For decrease in the reflected amount:
A decrease in voltage at Q1 base causes an increase in that at point P. The voltage at $\oplus$ terminal of the comparator A also increases, but the voltage at $\ominus$ terminal increases slowly due to discharging of C2. As a result, the voltage at $\oplus$ terminal becomes higher than that at $\ominus$ terminal and the output level of Aout goes high.
- 5-2-2 Each "H" level signal is supplied to the microcomputer as a reverse signal.

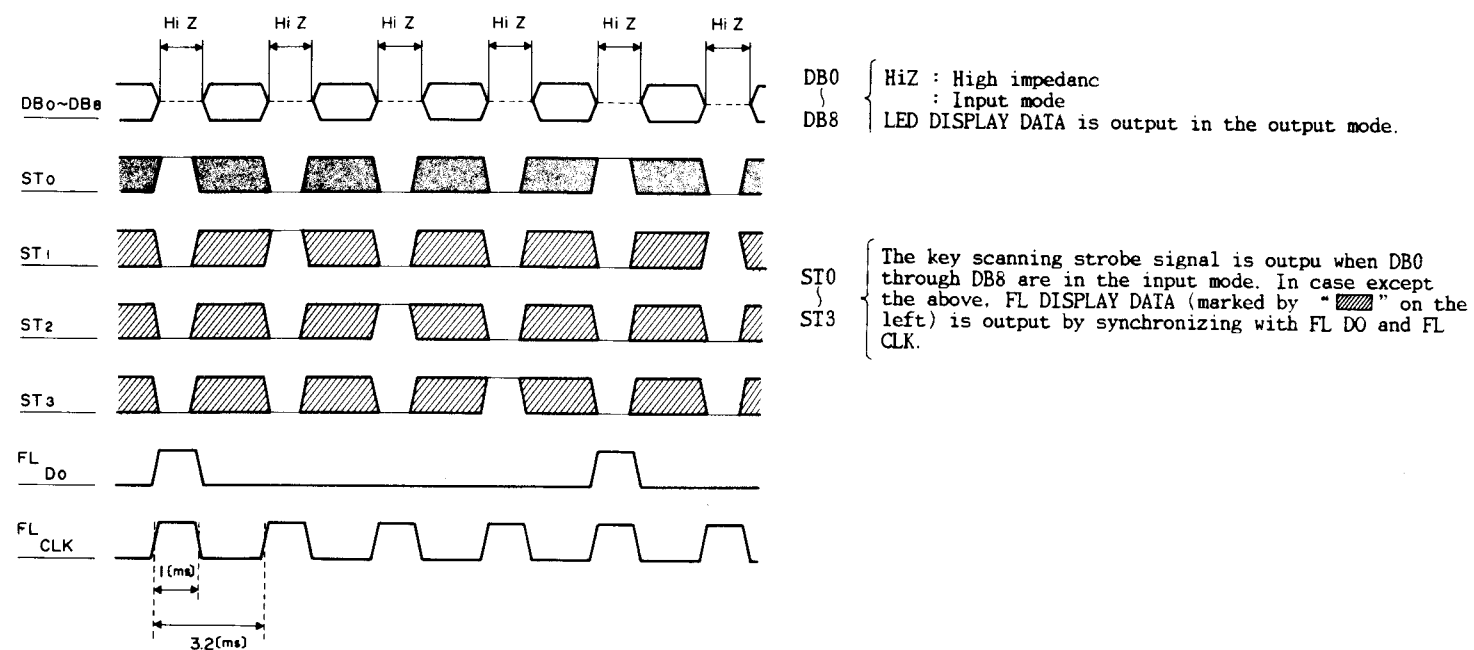


Fig. 1-2

2. IC HD38702A33

2-1. Terminal name

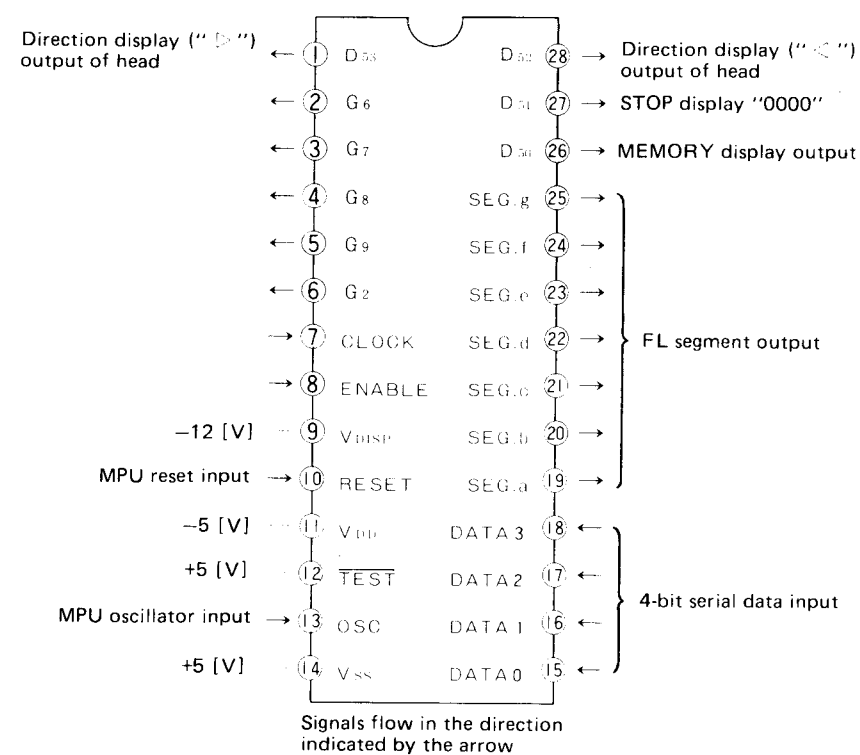


Fig. 2-1

2-2. Terminal discription

Pin No.	Terminal Symbol	Function
15	DATA0	4-bit serial data input. Refer to Tables 2-2 and 2-3.
16	DATA1	
17	DATA2	
18	DATA3	
7	CLOCK	6 serial data input clocks. Data is input when "H" is set to the "L" level.
8	ENABLE	Input to determine the 1st data of 6 serial data. Determined as a 1st data when "L" is set to the "H" level.
19	SEG. a	FL segment output (For FX-90 used in reverse.)
20	SEG. b	
21	SEG. c	
22	SEG. d	
23	SEG. e	
24	SEG. f	
25	SEG. g	
6	G ₀	Digit scanning signal output. (FL grid)
5	G ₁	
4	G ₂	
3	G ₃	
2	G ₄	
26	D ₅₀	Not used
27	D ₅₁	Counter "0000" STOP display output.
28	D ₅₂	Head direction display ("◁") output
1	G ₅₃	Head direction display ("▷") output

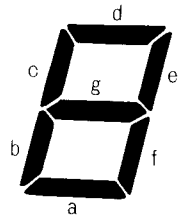


Table. 2-1

D₀₀~D₀₃
D₁₀~D₁₃
D₂₀~D₂₃
D₃₀~D₃₃
D₄₀~D₄₃

D₅₀ through D₅₃ are static outputs corresponding to a couple of bits.

DATA					SEGMENT						
HEX	≠3	≠2	≠1	≠0	a	b	c	d	e	f	g
0	0	0	0	0	1	1	1	1	1	1	1
1	0	0	0	1		1	1				
2	0	0	1	0	1	1		1	1		
3	0	0	1	1	1	1	1	1			
4	0	1	0	0		1	1		1	1	
5	0	1	0	1	1		1	1	1		
6	0	1	1	0	1		1	1	1	1	
7	0	1	1	1	1	1	1				
8	1	0	0	0	1	1	1	1	1	1	1
9	1	0	0	1	1	1	1	1	1	1	1

Table. 2-2

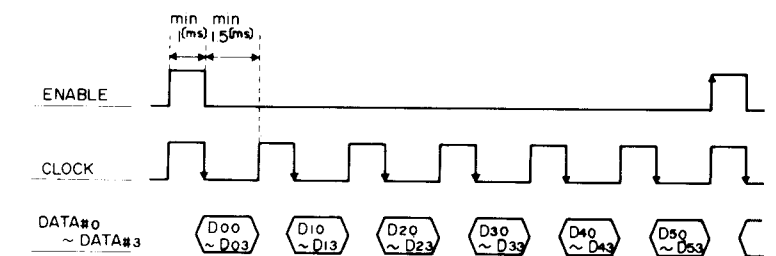


Fig. 2-2

D ₀₀ ~D ₀₃	NS counter display data	BCD code
D ₁₀ ~D ₁₃	Iape counter 10 ³ (thousands digit)	BCD code
D ₂₀ ~D ₂₃	Iape counter 10 ² (hundreds digit)	BCD code
D ₃₀ ~D ₃₃	Iape counter 10 ¹ (tens digit)	BCD code
D ₄₀ ~D ₄₃	Iape counter 10 ⁰ (units digit)	BCD code
D ₅₀ ~D ₅₃	Static output	Corresponding to a couple of bits

Table. 2-3

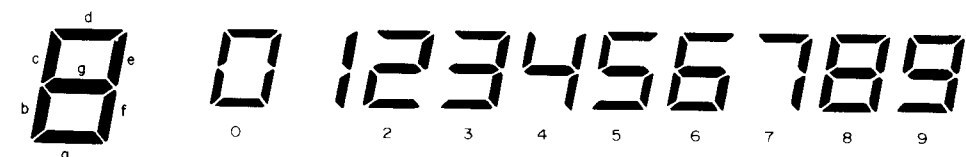


Fig. 2-3

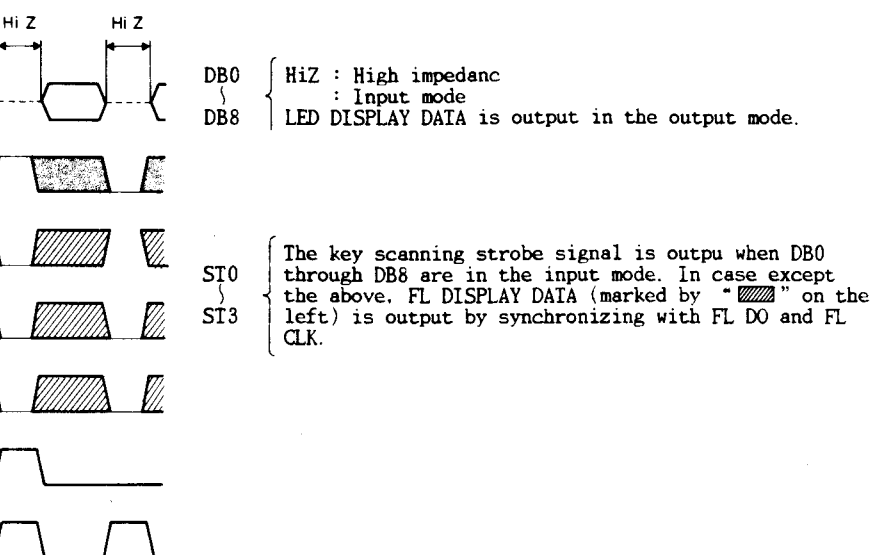
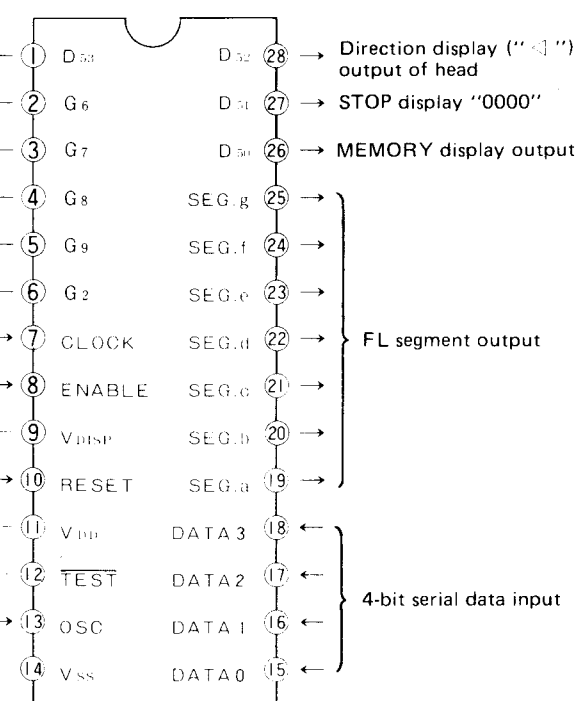


Fig. 1-2



Signals flow in the direction indicated by the arrow

Fig. 2-1

2-2. Terminal discription

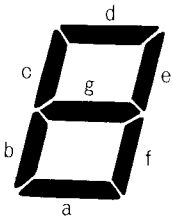
Pin No.	Terminal Symbol	Function	
15	DATA0	4-bit serial data input. Refer to Tables 2-2 and 2-3.	
16	DATA1		
17	DATA2		
18	DATA3		
7	CLOCK	6 serial data input clocks. Data is input when "H" is set to the "L" level.	
8	ENABLE	Input to determine the 1st data of 6 serial data. Determined as a 1st data when "L" is set to the "H" level.	
19	SEG. a	FL segment output (For FX-90 used in reverse.) 	
20	SEG. b		
21	SEG. c		
22	SEG. d		
23	SEG. e		
24	SEG. f		
25	SEG. g		
6	G ₀	Digit scanning signal output. (FL grid)	
5	G ₁		
4	G ₂		
3	G ₃		
2	G ₄		
26	D ₅₀	Not used	Lights up at "H" level.
27	D ₅₁	Counter "0000" STOP display output.	
28	D ₅₂	Head direction display ("◁") output	
1	G ₅₃	Head direction display ("▷") output	

Table. 2-1

D₀₀ ~ D₀₃
D₁₀ ~ D₁₃
D₂₀ ~ D₂₃
D₃₀ ~ D₃₃
D₄₀ ~ D₄₃

D₅₀ through D₅₃ are static outputs corresponding to a couple of bits.

DATA					SEGMENT						
HEX	≠3	≠2	≠1	≠0	a	b	c	d	e	f	g
0	0	0	0	0							
1	0	0	0	1							
2	0	0	1	0							
3	0	0	1	1							
4	0	1	0	0							
5	0	1	0	1							
6	0	1	1	0							
7	0	1	1	1							
8	1	0	0	0							
9	1	0	0	1							

Table. 2-2

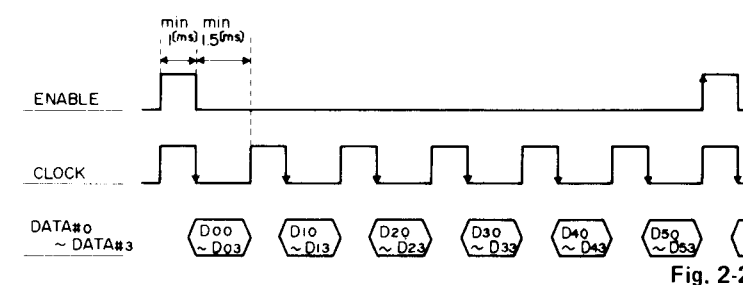


Fig. 2-2

D ₀₀ ~ D ₀₃	NS counter display data	BCD code
D ₁₀ ~ D ₁₃	Tape counter 10 ³ (thousands digit)	BCD code
D ₂₀ ~ D ₂₃	Tape counter 10 ² (hundreds digit)	BCD code
D ₃₀ ~ D ₃₃	Tape counter 10 ¹ (tens digit)	BCD code
D ₄₀ ~ D ₄₃	Tape counter 10 ⁰ (units digit)	BCD code
D ₅₀ ~ D ₅₃	Static output	Corresponding to a couple of bits

Table. 2-3

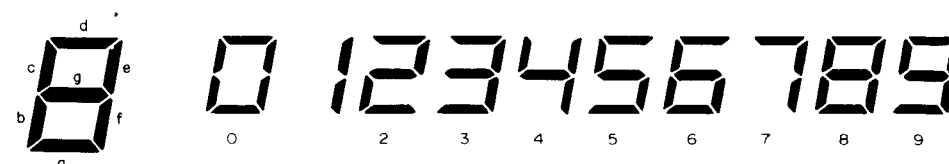


Fig. 2-3

DISASSEMBLY INSTRUCTIONS

1. Removing Front Cabinet

- 1) Remove the 5 screws. (See Figure-1)

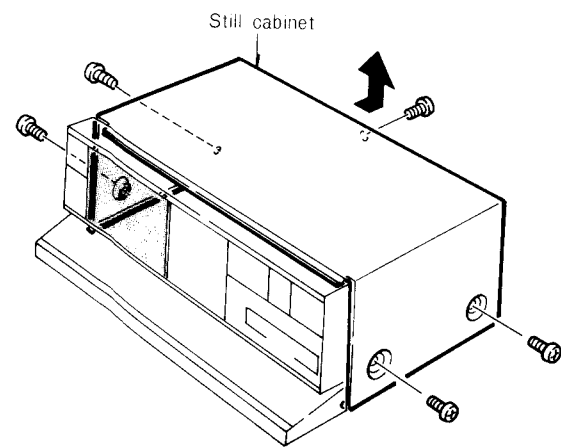


Fig. 1

2. Removing Main Circuit Board

- 1) Remove the 6 screws. (See Figure-2)

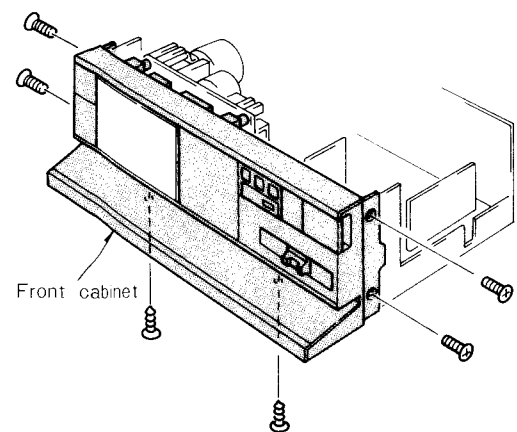


Fig. 2

- 2) Remove the 3 screws and 2 nylon rivets to dismount the front cabinet with the mechanism and the main circuit board. (See Figure-3, 4)

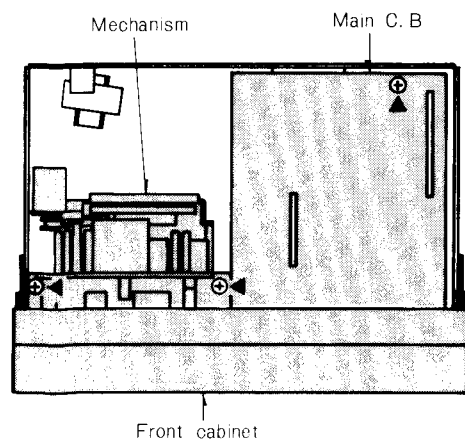


Fig. 3

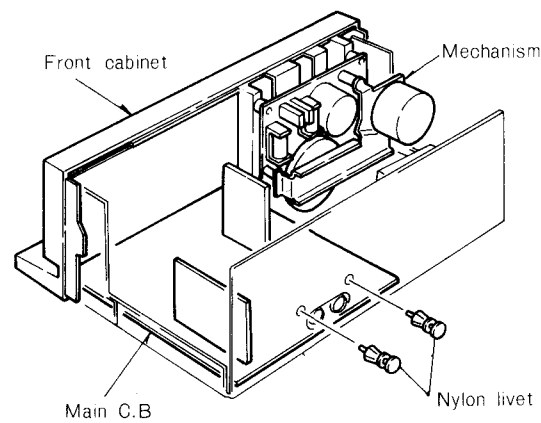


Fig. 4

3. Removing Mechanism

- 1) Open the cassette lid to remove the 2 screws. (See Figure-5, 6)

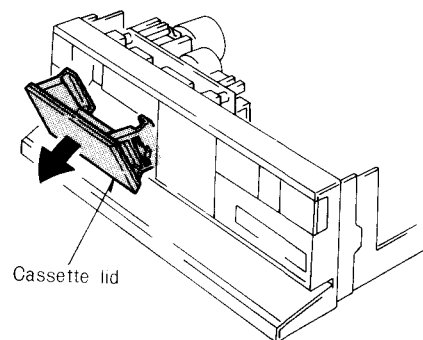


Fig. 5

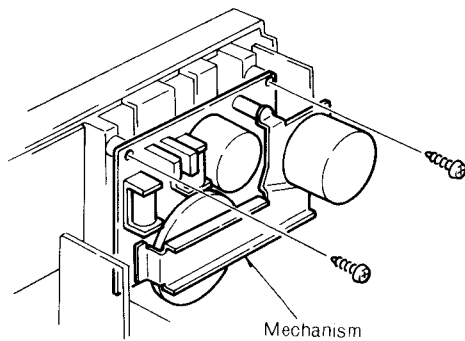
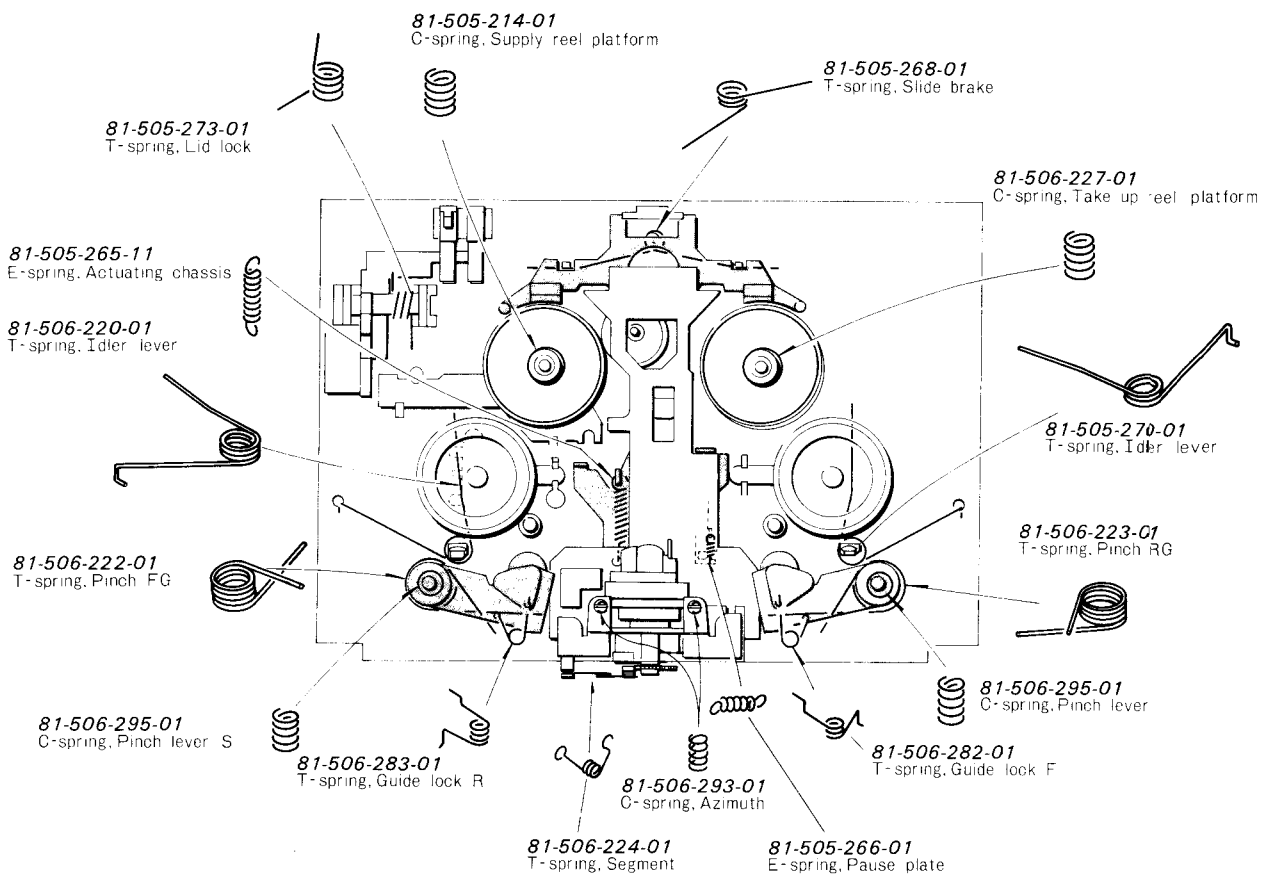


Fig. 6

SPRING APPLICATION POSITION



81-505-269-01
T-spring, Pinch plate

81-505-282-01
T-spring, FR idler

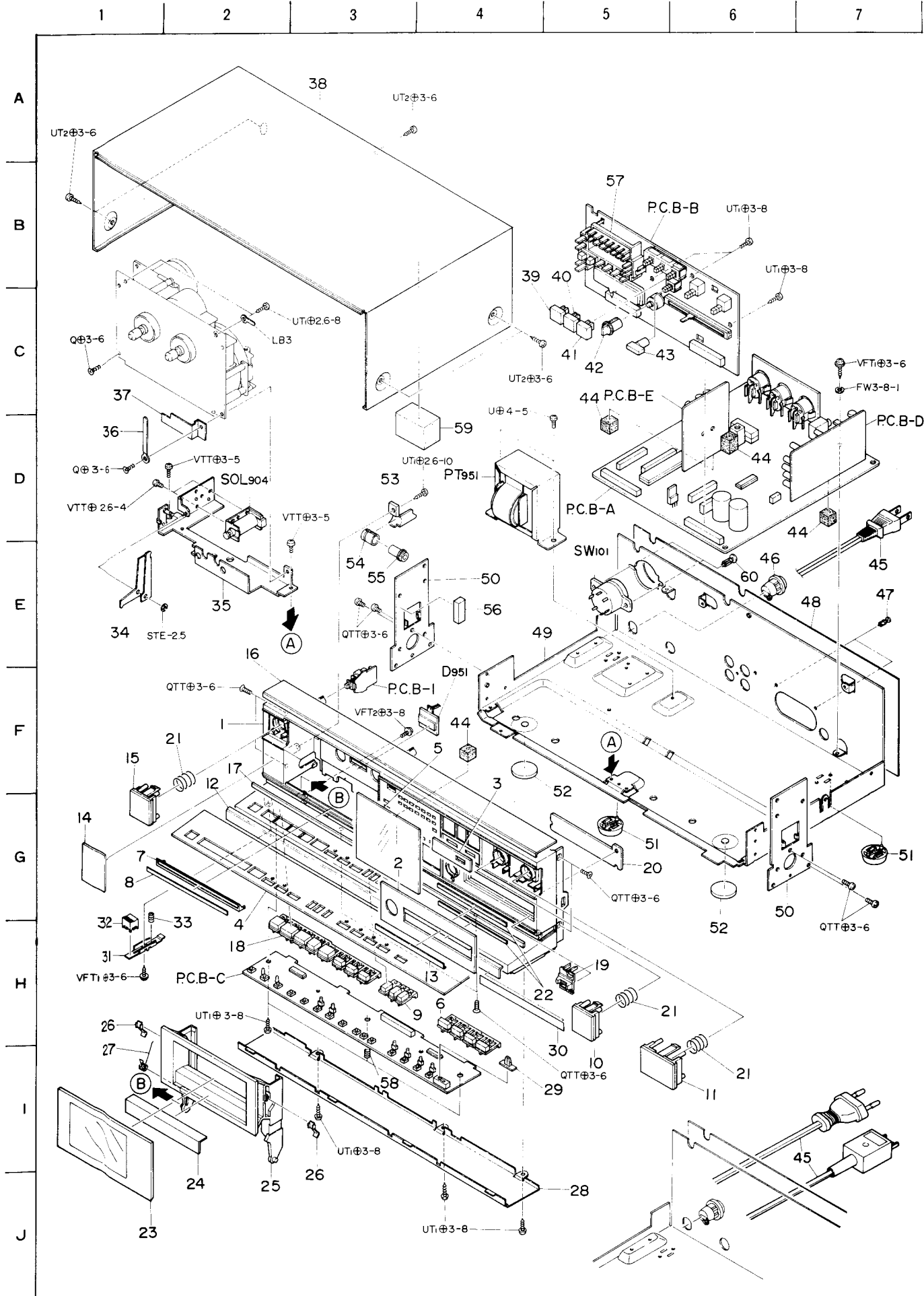
81-505-271-01
T-spring, Trigger lever

81-505-283-01
T-spring, PAUSE

81-505-332-01
T-spring, Cam

81-506-221-01
T-spring Revers lever

EXPLODED VIEW-1



PARTS LIST

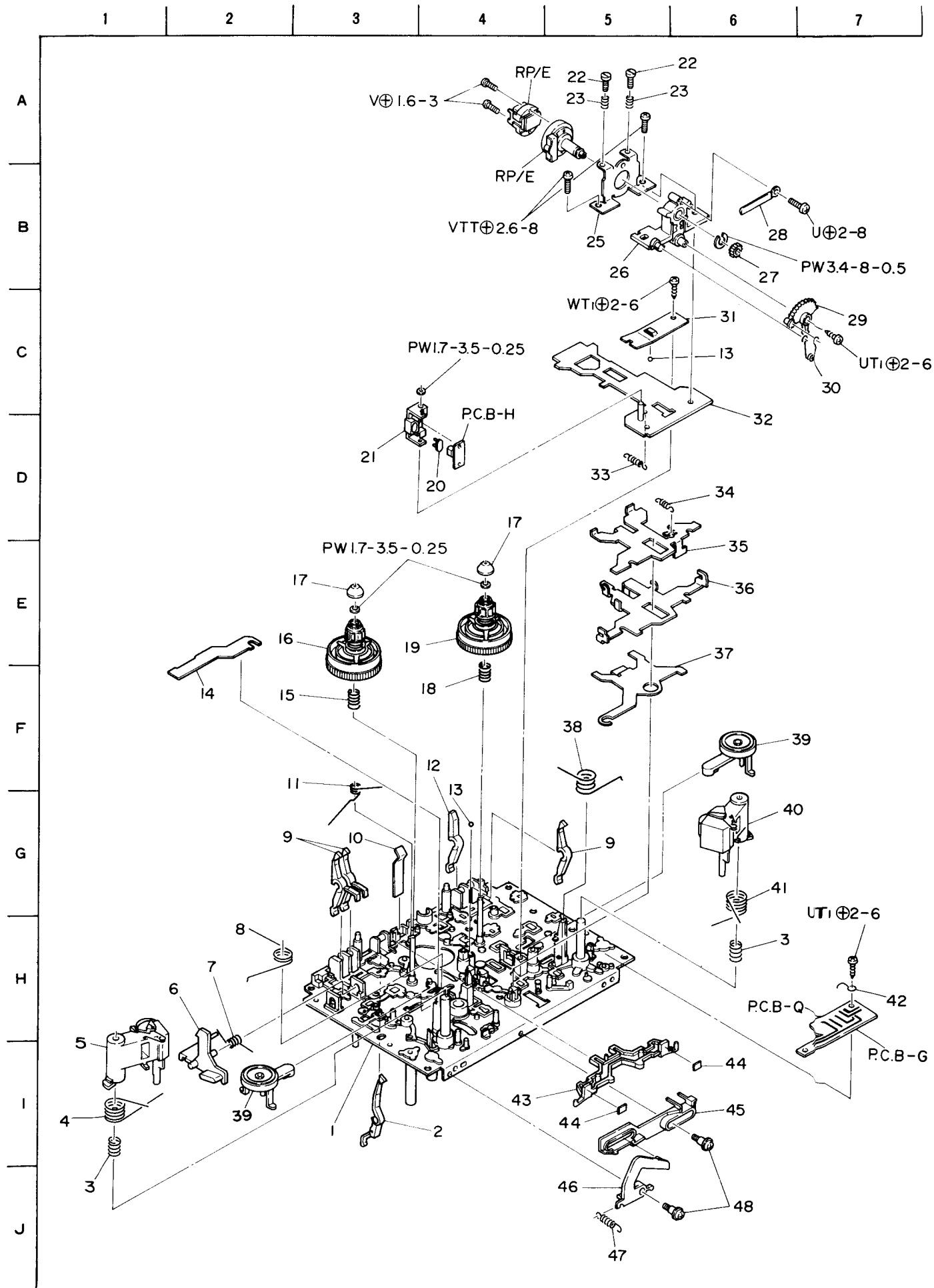
※ mark in the part list shows exclusive part.
※ "★★★" shows unavailable Repair Part.

MECHANICAL PARTS

Ref. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	Remark
1- 1 ~22	82-197-032-01		Front cabinet ass'y (H. E. K. G models only)	※	1	
1- 1 ~22	82-197-043-01		Front cabinet ass'y (HB. UB. EB. KB models only)	※	1	
1- 1	82-197-002-01		Cabinet, Front (H. E. K. G models only)	※	1	★★★
	82-197-044-01		Cabinet, Front (HB. UB. EB. KB models only)	※	1	★★★
1- 2	82-197-003-01		Panel, NR (H. E. K. G models only)	※	1	★★★
	82-197-045-01		Panel, VR (HB. UB. EB. KB models only)	※	1	★★★
1- 3	82-197-004-01		Panel, BS (H. E. K. G models only)	※	1	★★★
	82-197-046-01		Panel, BS (HB. UB. EB. KB models only)	※	1	★★★
1- 4	82-197-041-01		Panel, Control	※	1	★★★
1- 5	82-197-006-01		Window, Meter	※	1	
1- 6	82-197-013-01		Touch-key, Synchro	※	1	
1- 7	82-197-022-01		Attachment	※	1	★★★
1- 8	82-197-023-11		Plate, Attachment	※	1	★★★
1- 9	82-197-024-01		Touch-key, Counter L	※	1	
1-10	82-197-028-01		DOLBY button ass'y (H. E. K. G models only)	※	1	
	82-197-047-01		DOLBY button ass'y (HB. UB. EB. KB models only)	※	1	
1-11	82-197-029-01		BC button ass'y (H. E. K. G models only)	※	1	
	82-197-049-01		BC button ass'y (HB. UB. EB. KB models only)	※	1	★★★
1-12	82-197-033-01		Panel, Front (H. E. K. G models only)	※		★★★
	82-197-051-01		Panel, Front (HB. UB. EB. KB models only)	※	1	★★★
1-13	82-197-036-01		Plate, Volume (H. E. K. G models only)	※	1	★★★
	82-197-052-01		Plate, Volume (HB. UB. EB. KB models only)	※	1	★★★
1-14	82-197-037-01		Panel L (H. E. K. G models only)	※	1	★★★
	82-197-053-01		Panel L (HB. UB. EB. KB models only)	※	1	★★★
1-15	82-798-036-01		POWER button ass'y (H. E. K. G models only)	MX 90	1	
	82-798-062-01		POWER button ass'y (HB. UB. EB. KB models only)	MX-90	1	
1-16	82-198-003-01		Panel, Top (H. E. K. G models only)		1	★★★
	82-197-054-01		Panel, Top (HB. UB. EB. KB models only)	※	1	★★★
1-17	82-198-009-01		Decorative bar		1	★★★
1-18	82-198-010-01		Touch-key R ass'y		1	
1-19	82-798-015-01		Knob, Volume	MX 90	1	
1-20	82-798-017-01		Plate B (H. E. K. G models only)	MX-90	1	★★★
	82-798-064-01		Plate B (HB. UB. EB. KB models only)	MX 90	1	★★★
1-21	82-798-209-01		C-spring, POWER	MX 90	3	
1-22	82-199-221-01		Sheet, Volume (H. E. K. G models only)	AD-R550	2	★★★
	82-197-230-01		Sheet, Volume (HB. UB. EB. KB models only)	※	2	★★★
1-23 ~26	82-197-007-01		Cassette box ass'y	※	1	
1-23	82-197-009-01		Window, Cassette	※	1	★★★
1-24	82-197-019-01		Plate, Cassette	※	1	★★★
1-25	82-197-008-01		Box, Cassette	※	1	★★★
1-26	82-192-218-01		P-spring, Cassette holder	FX 30	2	★★★
1-27	82-197-207-01		T-spring, Eject	※	1	
1-28	82-198-028-01		Cabinet, Bottom		1	★★★
1-29	82-197-021-11		Slide knob, TIMER	※	1	
1-30	82-197-026-01		Sheet, Vias	※	1	★★★
1-31	82-198-203-01		Lever A, Eject		1	★★★
1-32	82-198-016-01		Eject knob		1	
1-33	82-197-211-01		C-spring, Eject	※	1	
1-34	82-198-204-01		Lever B, Eject		1	★★★
1-35	82-197-223-11		Mechanism holder ass'y	※	1	★★★
1-36	87-038-039-01		Wire binder		1	★★★

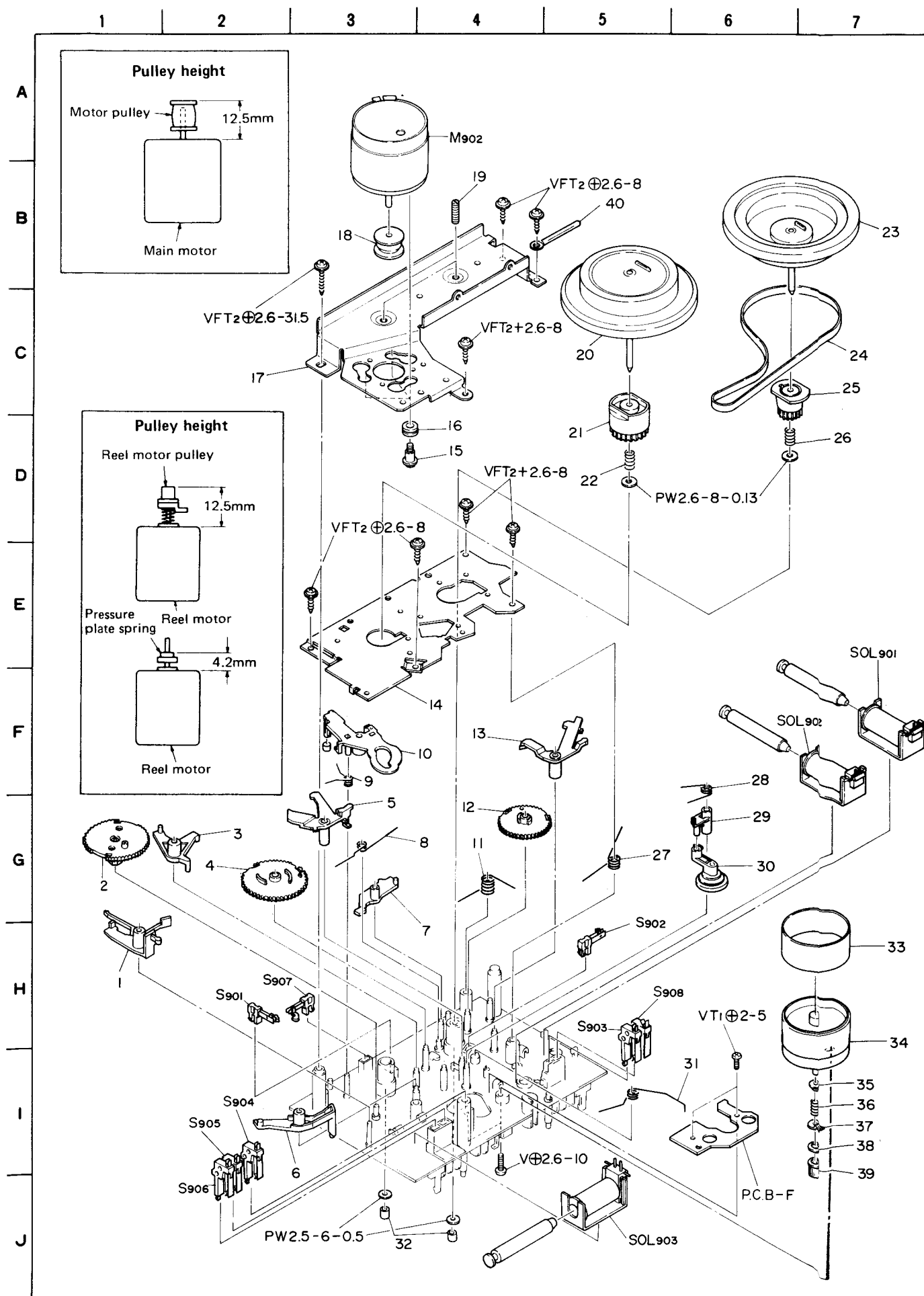
Ref. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	Remark
1-37	82-198-214-01		Shield plate, Relay		1	★★★
1-38	82-197-020-01		Cabinet, Steel (H, E, K, G models only)	※	1	
	82-197-055-01		Cabinet, Steel (HB, UB, EB, KB models only)	※	1	
1-39	82-197-010-01		MODE button, CONT	※	1	
1-40	82-197-011-01		MODE button, RIV	※	1	
1-41	82-197-012-01		MODE button, NORM	※	1	
1-42	82-197-018-11		Knob, Vias (H, E, K, G models only)	※	1	
	82-197-056-11		Knob, Vias (HB, UB, EB, KB models only)	※	1	
1-43	82-799-025-11		Push-button, HI	TX-110	1	
1-44	82-197-219-01		G cushion, Circuit board	※	3	★★★
1-45	87-034-962-01		AC power cord (H model only)		1	
	87-034-992-01		AC power cord (HB model only)		1	
	87-034-578-01		AC power cord (UB model only)		1	
	82-787-674-01		AC power cord (E, EB models only)		1	
	87-034-708-01		AC power cord (K, KR, G models only)		1	
1-46	87-085-184-01		Cord bushing (H, HB, UB models only)		1	
	87-085-185-01		Cord bushing (E, EB, K, KB, G models only)		1	
1-47	87-085-102-01		Nylon rivet 3.5-5.5		2	
1-48	82-197-034-01		Plate, Jack (H model only)	※	1	★★★
	82-197-057-01		Plate, Jack (HB model only)	※	1	★★★
	82-197-058-01		Plate, Jack (UB model only)	※	1	★★★
	82-197-038-01		Plate, Jack (E model only)	※	1	★★★
	82-197-059-01		Plate, Jack (EB model only)	※	1	★★★
	82-197-040-01		Plate, Jack (K model only)	※	1	★★★
	82-197-060-01		Plate, Jack (KB model only)	※	1	★★★
	82-197-042-01		Plate, Jack (G model only)	※	1	★★★
1-49	82-197-216-01		Chassis, Amp. (H, HB models only)	※	1	★★★
	82-197-209-01		Chassis, Amp. (UB, E, EB, K, KB, G models only)	※	1	★★★
1-50	82-198-208-01		Holder L, Side	※	2	★★★
1-51	87-085-186-01		Foot		2	
1-52	82-198-042-01		Rubber foot		2	
1-53	82-175-210-11		Holder, Oil-damp	AD-3500	1	
1-54	82-197-221-01		Shaft bearing, Oil-damp	※	1	
1-55	82-534-264-01		Gear, Oil-damp		1	
1-56	82-197-208-01		FL cushion	※	1	★★★
1-57	82-197-205-01		Guide, LED	※	1	★★★
1-58	82-197-218-01		C-spring, Front earth	※	1	
1-59	82-199-230-01		Cushion, Steel cabinet	AD-R550	1	★★★
1-60	87-084-063-01		Nylon ribet 3-5.5 (H, HB, models only)		2	

EXPLODED VIEW-2



Ref. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	Remark
2- 1	81-506-201-01		Outsert chassis ass'y		1	★★★
2- 2	81-505-242-11		Lever, Metal		1	
2- 3	81-506-295-01		C-spring, Pinch lever		2	
2- 4	81-506-222-01		T-spring, Pinch FG		1	
2- 5	81-506-275-11		Pinch lever FG ass'y		1	
2- 6	81-505-239-01		Eject lever		1	
2- 7	81-505-273-01		T-spring, Lid lock		1	
2- 8	81-506-220-01		T-spring, Idler lever		1	
2- 9	81-505-241-21		REC blocking lever		3	
2-10	81-505-260-01		P-spring, Cassette holder		1	
2-11	81-505-268-01		T-spring, slide brake		1	
2-12	81-505-240-21		Lever, Cassette sensor		1	
2-13	81-073-005-01		Steel ball 2φ		2	
2-14	81-505-238-01		Blocking plate, Eject		1	
2-15	81-505-214-01		C-spring, Supply reel platform		1	
2-16	81-506-239-11		Supply reel platform RP ass'y		1	
2-17	82-303-398-01		Cap, Take-up reel platform		2	
2-18	81-506-227-01		C-spring, Take-up reel platform		1	
2-19	81-506-240-21		Take-up reel platform F.P ass'y		1	
2-20	81-506-274-01		Guide, Light		1	
2-21	81-506-236-01		Tape sensor		1	
2-22	81-506-230-01		Adjust screw, Azimuth		2	
2-23	81-506-293-01		C-spring, Azimuth		2	
2-24	81-506-208-01		Head housing ass'y		1	
2-25	81-506-204-01		Holder, Azimuth screw		1	
2-26	81-506-207-01		Head base ass'y		1	
2-27	81-506-237-01		Gear, Head housing		1	
2-28	87-038-056-01		Wire binder 2.3		1	★★★
2-29	81-506-219-01		Gear, Segment		1	
2-30	81-506-224-01		T-spring, Segment		1	
2-31	81-507-224-01		P-spring, Actuating chassis		1	
2-32	81-506-238-01		Actuating chassis ass'y		1	★★★
2-33	81-505-265-11		E-spring, Actuating chassis		1	
2-34	81-505-266-01		E-spring, PAUSE plate		1	
2-35	81-506-301-01		PAUSE plate R		1	★★★
2-36	81-506-281-01		Plate, Pinch lever R		1	★★★
2-37	81-506-203-01		Select lever, Pinch lever		1	
2-38	81-505-270-01		T-spring, Idler lever		1	
2-39	81-505-216-31		Idler lever ass'y		2	
2-40	81-506-276-11		Pinch lever RG ass'y		1	
2-41	81-506-223-01		T-spring, Pinch RG		1	
2-42	81-506-305-01		T-spring, Earth		1	
2-43	81-505-236-11		Lever, Slide Brake		1	
2-44	81-505-237-01		Felt, Slide Brake		2	★★★
2-45	81-506-244-01		Select lever E, Head		1	
2-46	81-506-245-01		Lever, EDIT		1	
2-47	82-197-217-01		E-spring, EDIT	※	1	
2-48	87-081-483-01		Motor screw, M2.6		2	

EXPLODED VIEW-3



Ref. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	Remark
3- 1	81-506-242-01		Trigger lever, Reverse Q		1	
3- 2	81-506-241-01		Gear, Reverse Q		1	
3- 3	81-505-230-01		Lever, PLAY		1	
3- 4	81-505-234-11		Gear, PLAY cam		1	
3- 5	81-505-231-01		Trigger lever, PLAY		1	
3- 6	81-506-216-01		Lever		1	
3- 7	81-505-232-01		Lever, PAUSE		1	
3- 8	81-505-332-01		T-spring, Cam A		1	
3- 9	81-506-221-01		T-spring, Reverse lever		1	
3-10	81-506-214-01		Lever, Reverse		1	
3-11	81-505-283-01		T-spring, PAUSE lever		1	
3-12	81-505-235-01		Gear, PAUSE cam		1	
3-13	81-505-233-01		Trigger lever, PAUSE		1	
3-14	81-505-204-11		Chassis B. Mechanism		1	★★★★
3-15	87-085-483-01		Motor screw, M2.6		3	
3-16	87-087-029-01		Rubber cushion		3	★★★★
3-17	81-506-202-01		Holder, Motor		1	★★★★
3-18	81-506-284-01		Pulley 2-7.6, Motor		1	
3-19	82-565-373-01		Screw, Thrust		2	
3-20	81-506-287-01		Flywheel RB ass'y		1	
3-21	81-506-243-01		Gear Q, Flywheel		1	
3-22	81-506-228-01		C-spring, Flywheel R		1	
3-23	81-506-205-11		Flywheel F ass'y		1	
3-24	81-506-289-01		Rubber belt B		1	
3-25	81-505-225-01		Gear, Flywheel		1	
3-26	81-505-261-01		C-spring, Flywheel F		1	
3-27	81-505-271-01		T-spring, Trigger lever		1	
3-28	81-505-282-01		T-spring, FR idler		1	
3-29	81-505-254-11		Lever A, FR idler		1	
3-30	81-505-301-11		FR idler P ass'y		1	
3-31	81-505-269-01		T-spring, Pinch plate		1	
3-32	81-505-246-01		Rubber, Drive		2	
3-33 ~39	09-047-198-01		Reel motor ass'y		1	
3-33	81-505-606-01		Shield plate		1	★★★★
3-34	81-505-604-11		Reel motor		1	★★★★
3-35	81-505-289-01		Pressure plate spring		1	★★★★
3-36	81-505-290-01		C-spring, FR idler C		1	★★★★
3-37	81-505-207-11		Lever C, FR idler		1	
3-38	81-505-328-01		Felt 4.5-7.2-1.0		1	★★★★
3-39	81-505-257-01		Pulley, Reel motor		1	
3-40	87-038-039-01		Wire binder		1	★★★★

ACCESSORIES/PACKAGE LIST

Ref. No.	Part No.	Part No. Changed to	Description	Common Model	Q'ty	Remark
1	82-197-855-01		Printed indiv., Packing	※	1	★★★★
2	82-197-852-01		Cushion L. Printed indiv.	※	1	★★★★
3	82-197-853-01		Cushion R. Printed indiv.	※	1	★★★★
4	82-197-856-01		Carton, Outer (H, HB, E, EB, K, KB, G models only)	※	1/4	★★★★
5	82-197-857-01		Carton, Outer (UB model only)	※	1/2	★★★★
6	87-056-644-01		Poly-vinyl sack (for case)		1	★★★★
7	87-056-651-01		Color label, Black (HB, UB, EB, KB models only)		1	★★★★
8	82-197-904-01		Instructions booklet	※	1	
9	87-051-171-11		Poly-vinyl sack (for instruction)		1	★★★★
10	87-056-009-51		Distributors list (H, HB, E, EB, K, KB, G models only)		1	★★★★
11	87-056-050-01		Safety instruction (UB model only)		1	★★★★
12	87-056-084-01		Limited, Warranty (UB model only)		1	★★★★
13	87-056-059-01		Guarantee card (G model only)		1	★★★★
14	87-056-045-01		Guarantee card (UB model only)		1	★★★★
15	87-056-008-11		Label, AC power cord (K, KB models only)		1	★★★★
16	82-197-905-01		Label, POP	※	1	★★★★

Part No.	Description
87-251-036-21	U + 2 - 8
87-251-037-21	U + 2 - 1 0
87-251-168-21	U + 4 - 5
87-081-954-01	V + 1 . 6 - 3
87-261-075-11	V + 2 . 6 - 1 0
87-251-094-21	V + 3 - 6
87-231-094-21	Q + 3 - 6
87-341-035-21	U T ₁ + 2 - 6
87-341-075-21	U T ₁ + 2 . 6 - 6
87-351-034-21	V T + 2 - 5
87-346-095-11	U T ₁ + 3 - 8
87-340-094-21	U T ₂ + 3 - 6
87-340-095-01	U T ₂ + 3 - 8
87-353-074-21	V T ₂ + 2 . 6 - 8
87-353-095-21	V T ₂ + 3 - 8
87-323-074-21	Q T ₂ + 2 . 6 - 8
87-323-095-21	Q T ₂ + 3 - 8
87-081-501-01	V T T + 2 . 6 - 4
87-081-502-01	V T T + 2 . 6 - 6
87-081-503-01	V T T + 2 . 6 - 8

Part No.	Description
87-081-919-01	V T T + 3 - 5
87-081-511-01	V T T + 3 - 6
87-081-531-01	Q T T + 3 - 6
81-505-341-01	V F T ₁ + 2 . 6 - 3 1 . 5
87-511-094-21	V F T ₁ + 3 - 6
87-512-074-01	V F T ₂ + 2 . 6 - 8
87-513-094-21	V F T ₂ + 3 - 6
87-513-095-21	V F T ₂ + 3 - 8
87-410-305-21	W 2 - 6 - 0 . 4
87-081-808-01	P W 1 . 7 - 3 . 5 - 0 . 2 5
82-416-358-01	P W 2 . 5 - 6 - 0 . 5
87-067-052-01	P W 2 . 6 - 8 - 0 . 1 5
87-067-105-01	P W 3 . 4 - 8 - 0 . 5
87-081-143-01	F W 3 3 - 8 - 1
87-067-065-01	F W 3 . 2 - 8 - 0 . 2 5
87-441-008-01	S T E 2 . 5